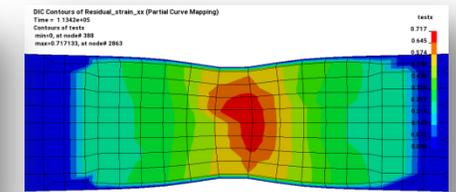
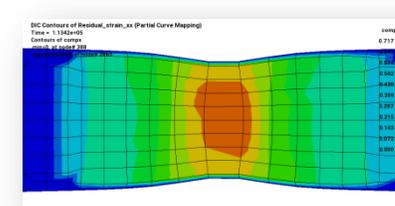
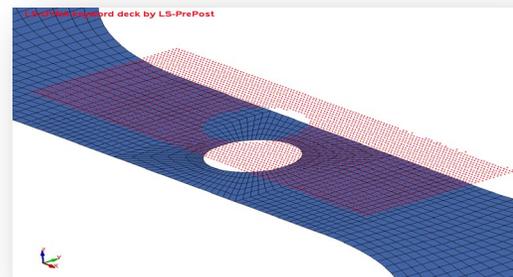
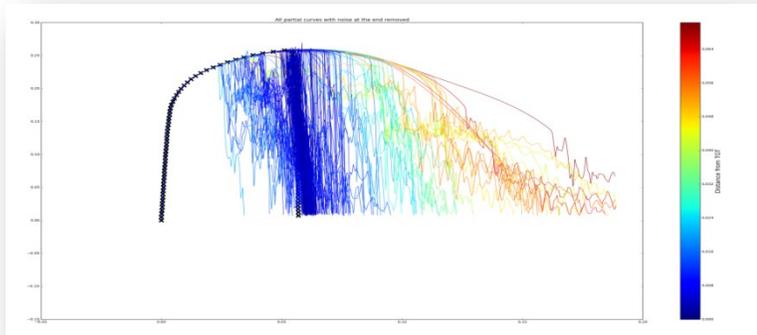


Full-Field Material Calibration Using LS-OPT[®]



Nielen Stander, Anirban Basudhar, Imtiaz Gandikota, Suri Bala
Sophie Du Bois, Denis Kirpicev
H Keshtkar, A Patil, A Sheshadri, P Du Bois (Fiat Chrysler Automobiles)



German LS-DYNA Forum
Bamberg, Germany
October 16, 2018

Parameter Identification: Overview

- New curve matching algorithm

Dynamic Time Warping

- Digital Image Correlation

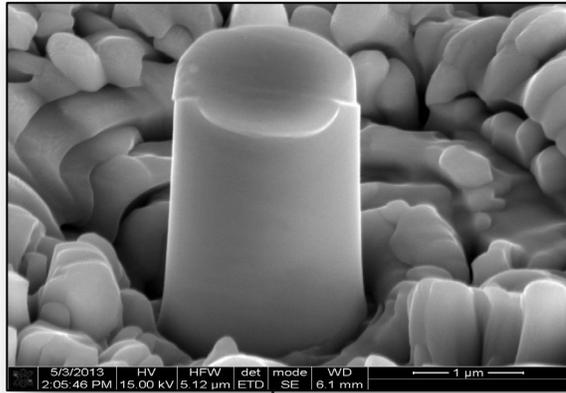
Nearest Neighbor Cluster: Reduce resources

- Post-processing

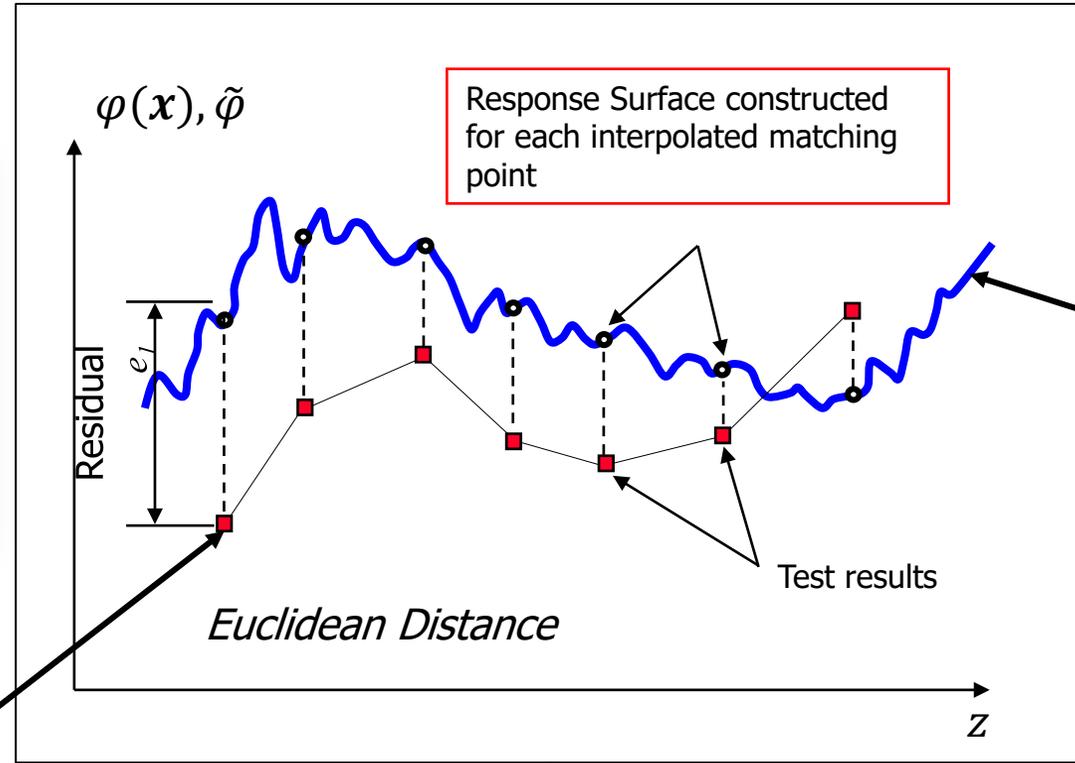
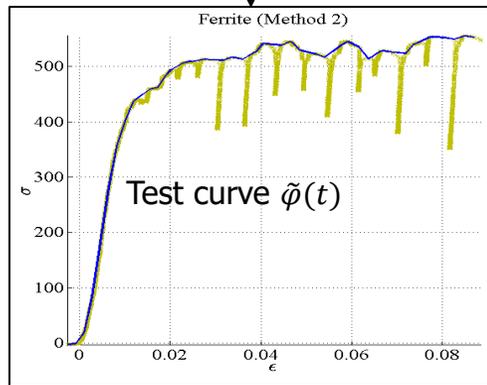
Automated Contour History display (LS-PrePost) using Similarity Measure

Material Calibration: Introduction

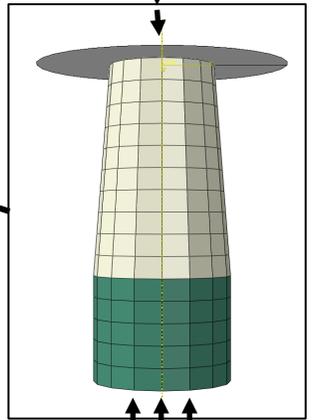
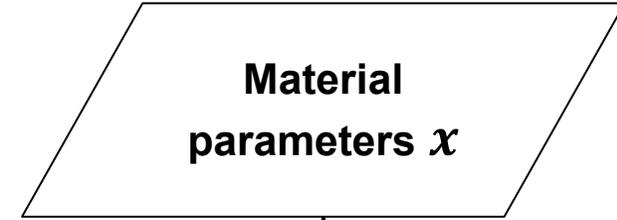
Experiment (single crystal micropillar)



Result



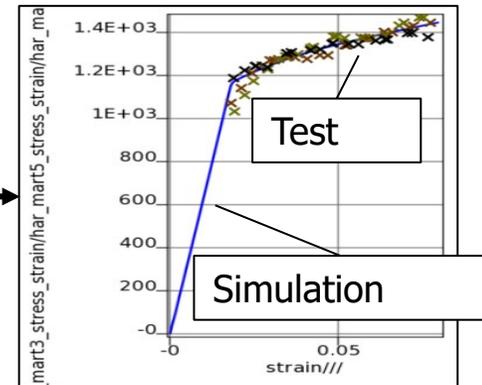
Computed curve: $\varphi(x, t)$



FE model

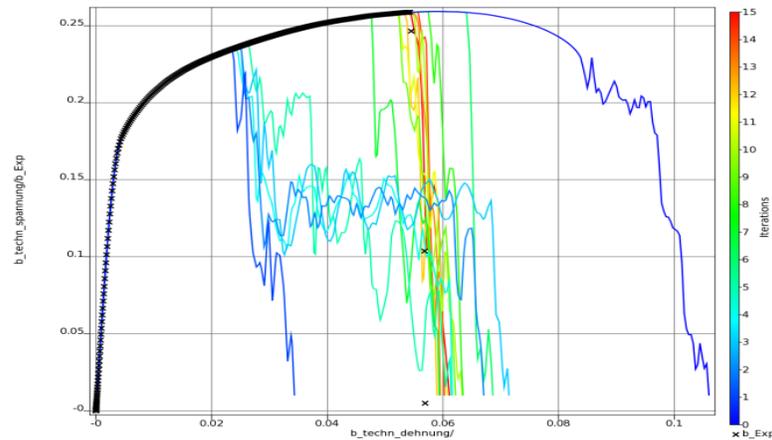
$$\min_x \sum_{j=1}^n (\varphi_j(x) - \tilde{\varphi}_j)^2$$

x^*



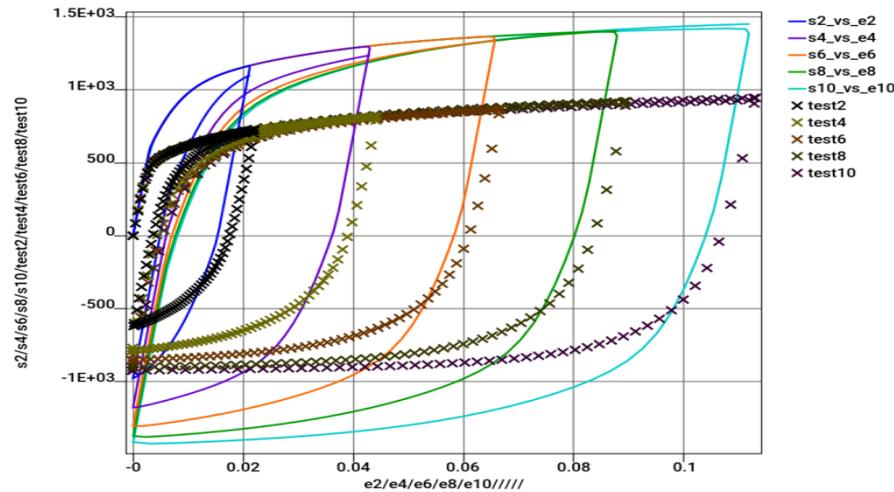
Calibration: Computational challenges

Experimental and computational results can be difficult to compare



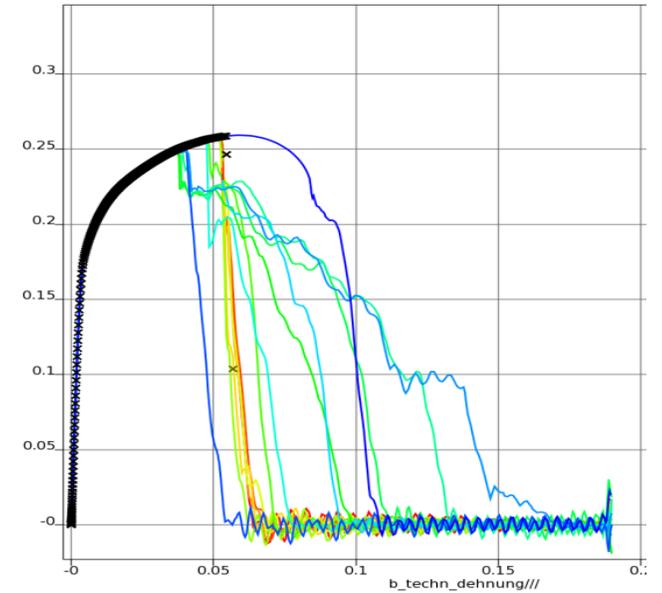
Noise

Failure model: GISSMO — element erosion a discrete process



Hysteresis

Material 125 — Loading/Unloading (5 cases)



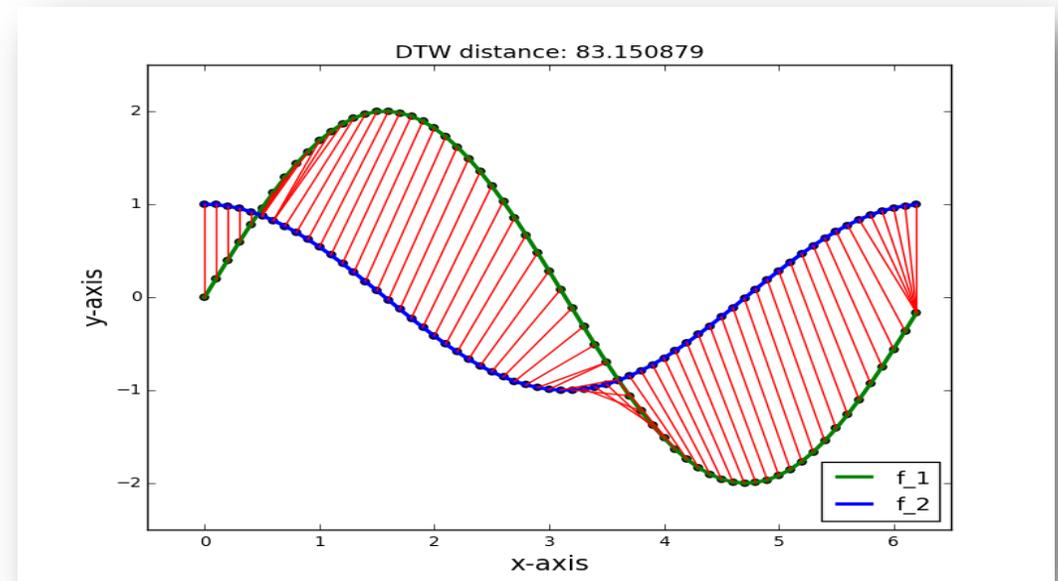
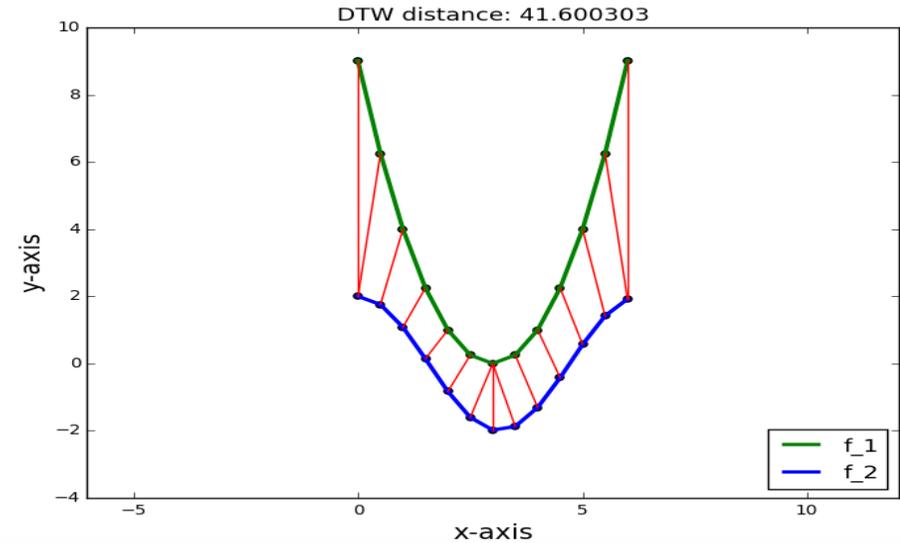
Partial Matching

Failure model: GISSMO — post-failure oscillation of coupon

Addressing noise: Dynamic Time Warping

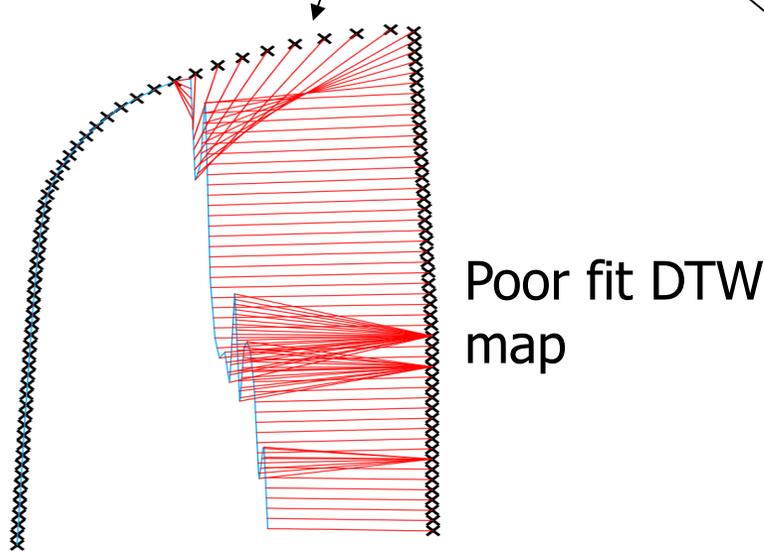
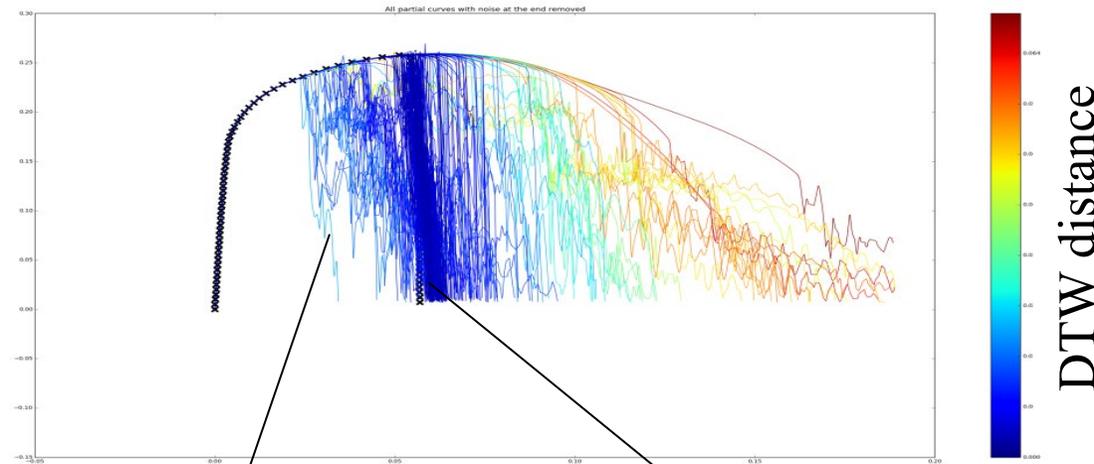
- DTW calculates the distance between two data sets, which may vary in time, via its corresponding warping path.
- This path is the result of the minimum accumulated distance which is necessary to traverse all points in the curves.
- The matching is end-to-end.
- While the Euclidean distance measure is a strict one-to-one mapping, DTW also allows one-to-many mappings.
- Mathematically, optimize the path:

$$DTW(P, Q) = \frac{1}{l} \min_w \left\{ \sum_{i=1}^l \delta(w_i) \right\}$$

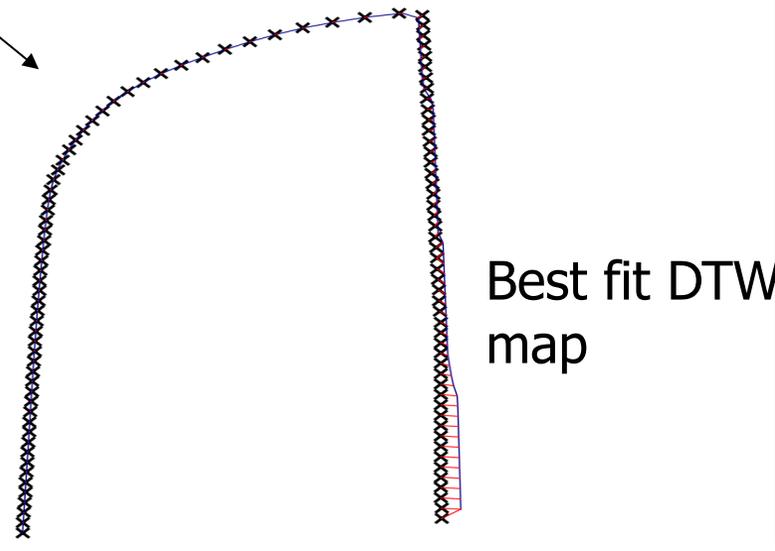


Dynamic Time Warping: DTW mapping

Simulated GISSMO model: force-displacement curves for tensile test



Poor fit DTW map

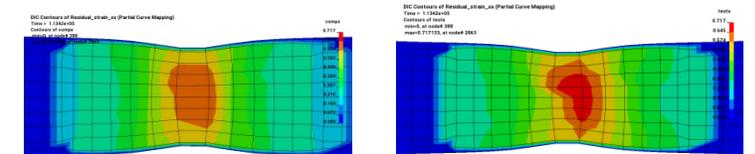


Best fit DTW map



Contour Mapping

- Multi-point histories: Apply to multiple points (full field): ϵ vs. force
- Use DTW *map* to construct test contours for comparison

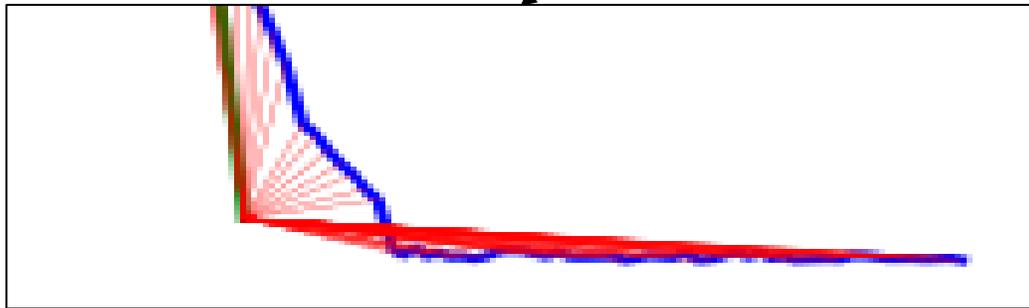
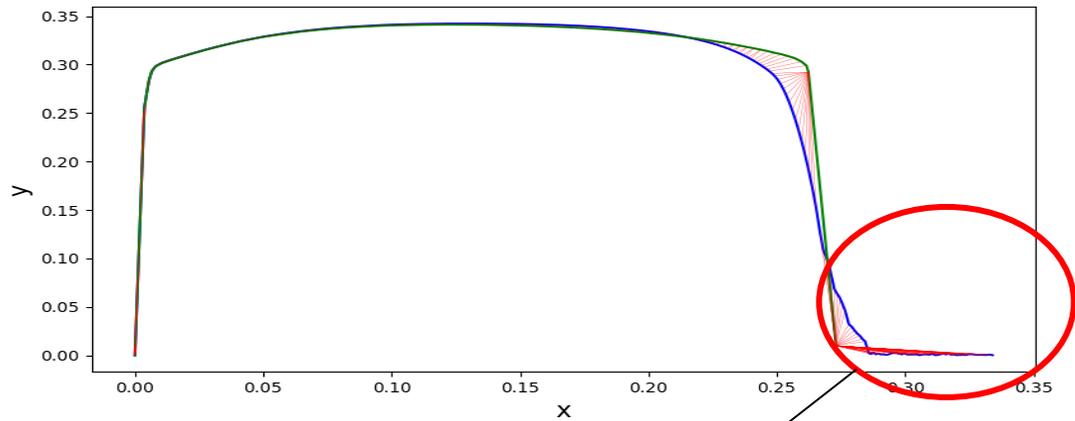


simulation

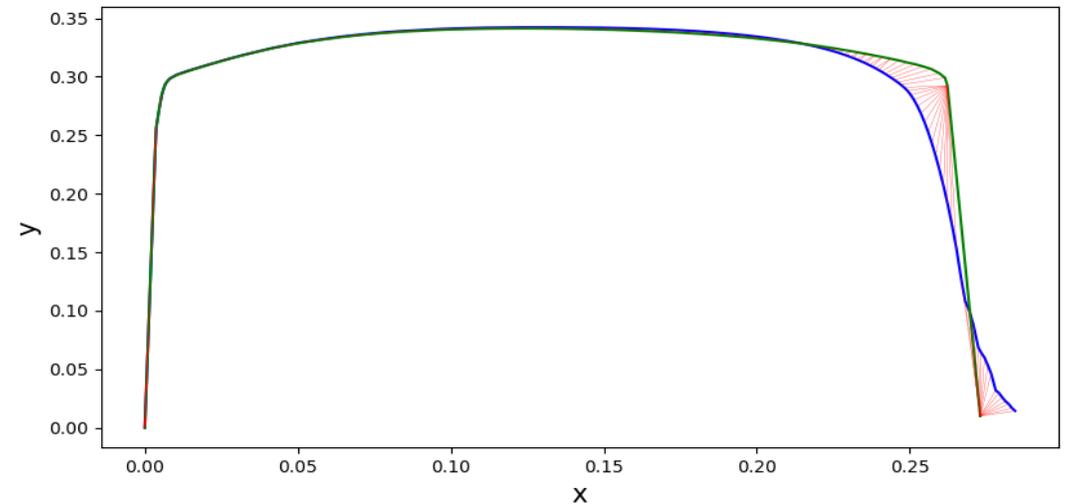
experiment

Dynamic Time Warping: Partial curves

Partial curve pairs can distort the DTW result



- In DTW, red connectors are summed
- Curve length difference artificially distorts mismatch
- Truncation required

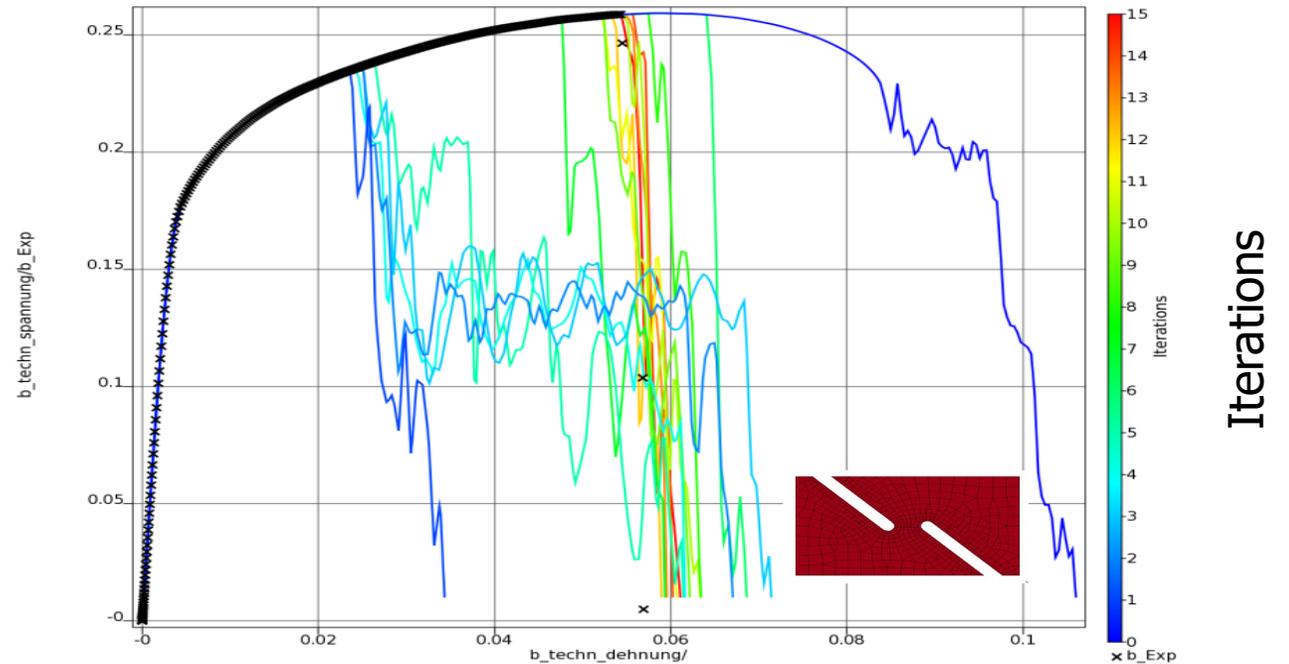


Example: GISSMO model

The GISSMO failure model requires special treatment for curve matching

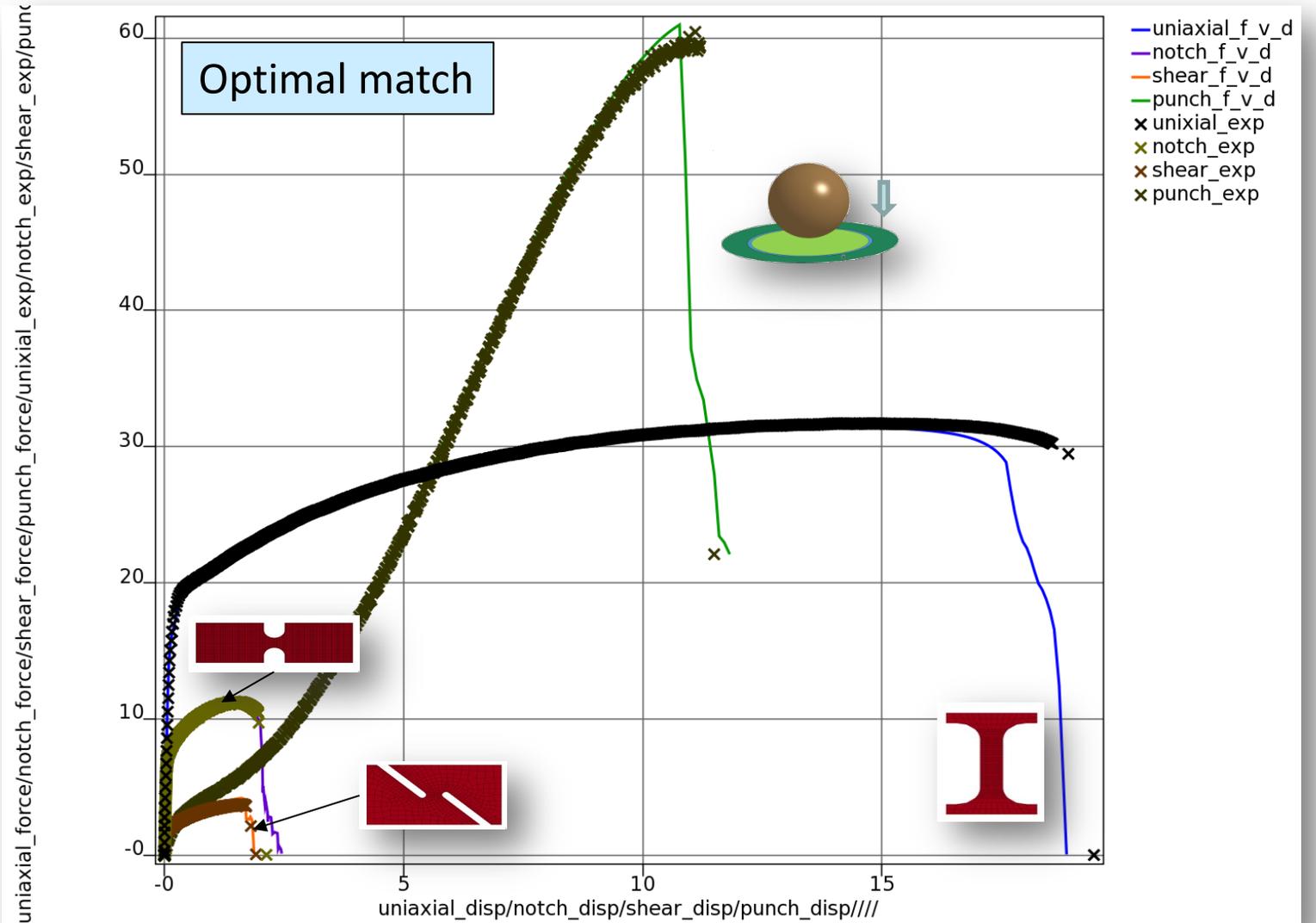
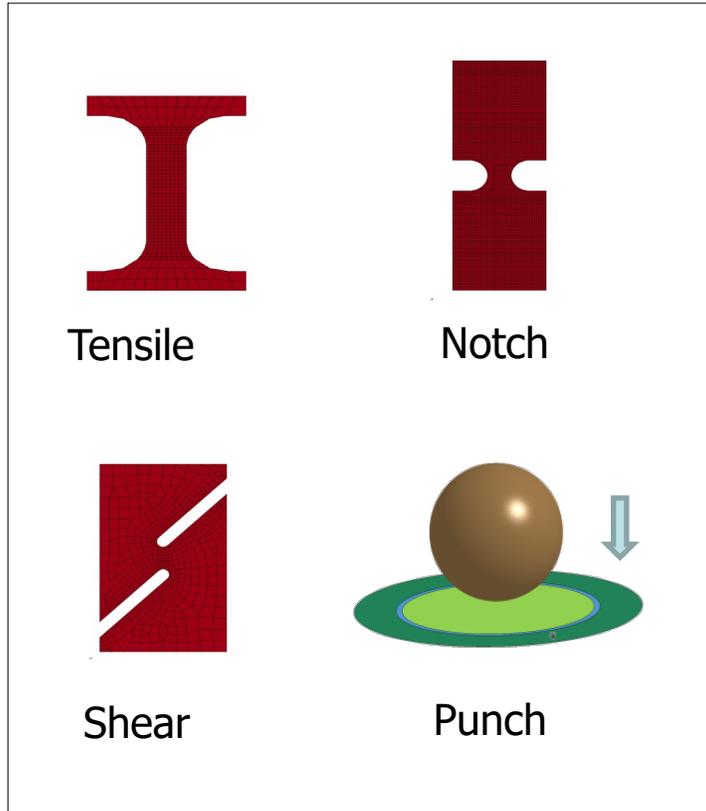
- Parameters: 7, Material Model: GISSMO
 - Uses discrete (element-by-element) erosion
- Curve Matching
 - Dynamic Time Warping (DTW)
 - Does not address partial curves \Rightarrow Truncate Force history at failure
- Optimization
 - SRSM (fast local optimizer)

Shear: single case calibration history

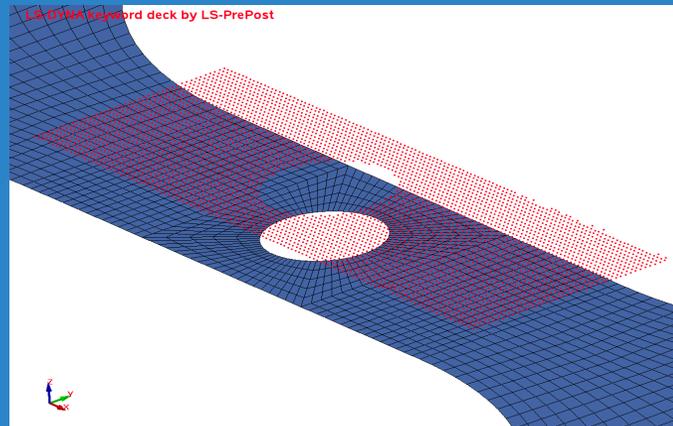


Calibration: GISSMO model

In industry, the calibration of the GISSMO model typically involves multiple cases

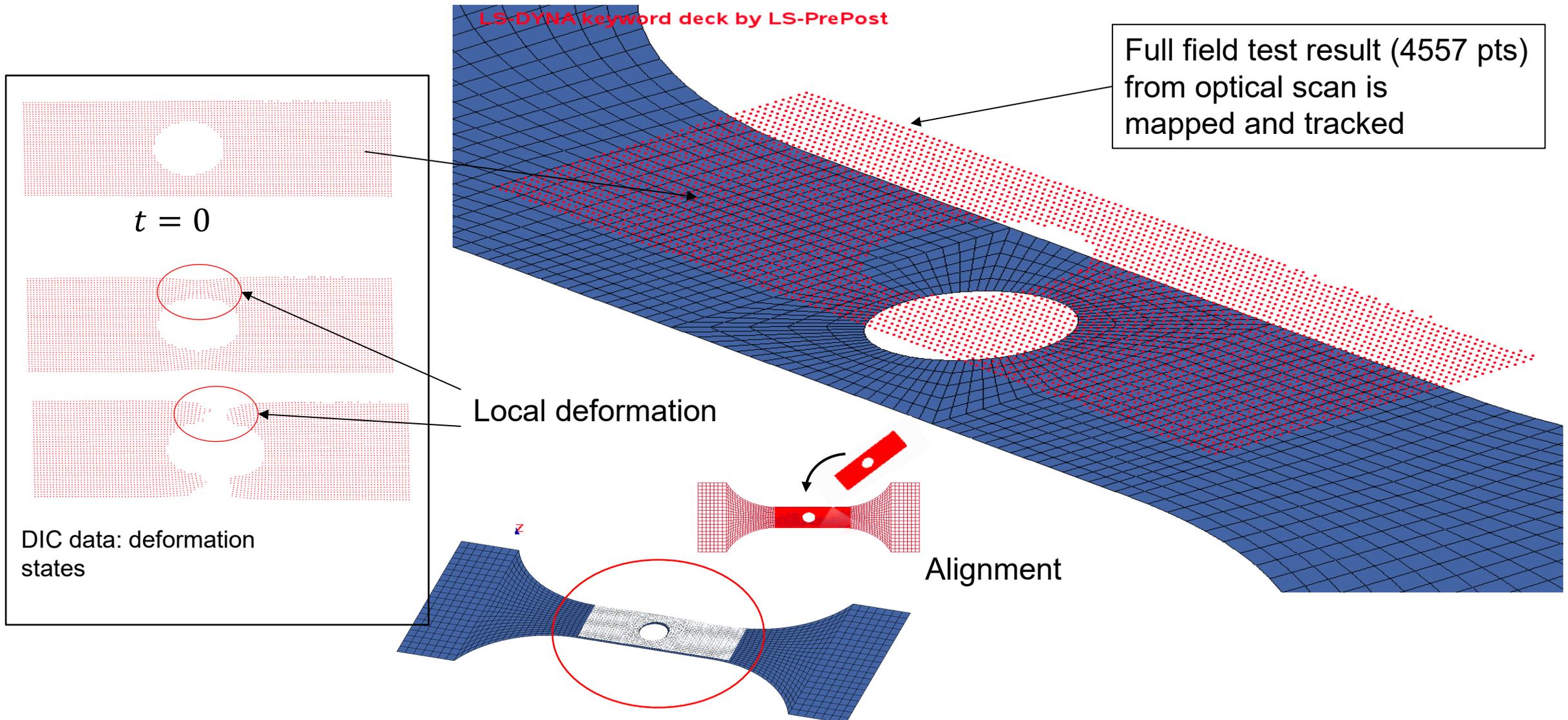


Digital Image Correlation



Digital Image Correlation (DIC)

Align and map optical data to the Finite Element model



Digital Image Correlation: LS-OPT technologies (1)

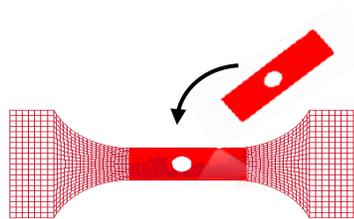
- *Alignment in 3D of test to FE model.*

Least Squares solution:

$$\min_{T, \hat{s}} \|\hat{s} X_1 T - X_2\|$$

X_1 : Test pts (subset), X_2 : FE model pts, T : transform, \hat{s} : Isotropic scaling. Typically 3 or 4 points

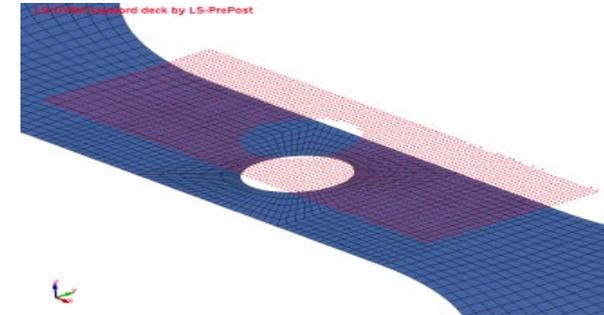
- *Alternative*: LS-PrePost® to translate, rotate and scale test points.



Align Test points

- *Map: Test → FE mesh:*

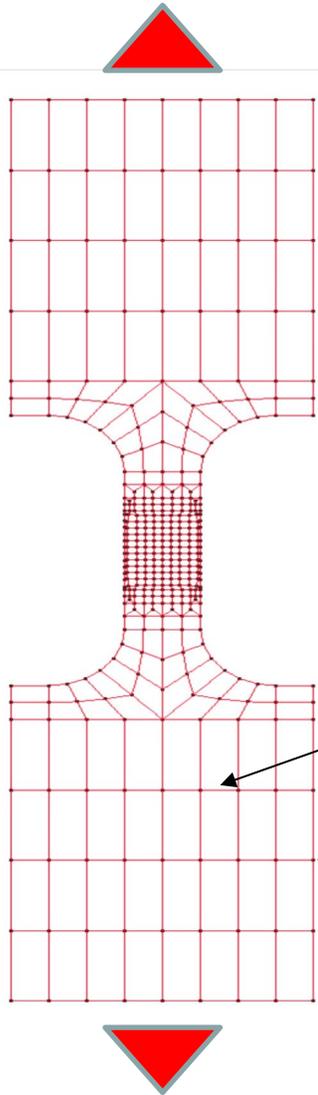
- Exact Nearest Neighbor (bin tree) search and element interpolation ($10^7 \rightarrow 10^7$ pts). (Practice: $\sim 10^6$)



- *Optimization: Minimize Similarity Measure:*

$$\min_x \sum_{p=1}^{\text{points}} DTW(P, Q)_p$$

Validation of a Synthetic Problem

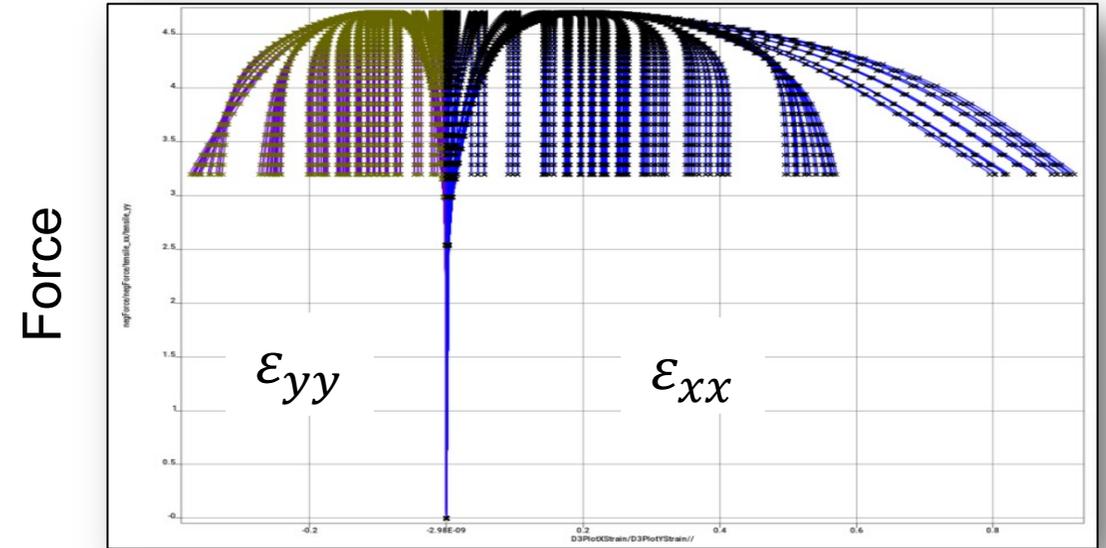


Material 24 with *Hockett-Sherby* flow curve extrapolation

$$f(\varepsilon_p) = A - B e^{-c \varepsilon_{pl}^n}$$

- ***c*** and ***n*** are variables

Test pts &
nodes
coincide



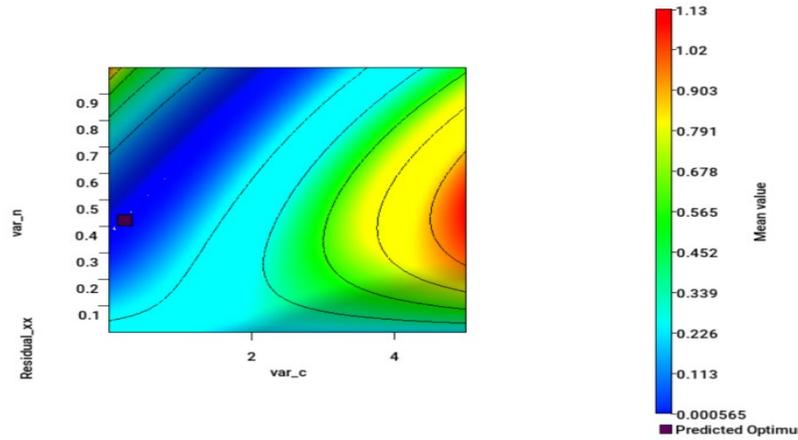
Full-field deformation

	<i>c</i> *	<i>n</i> *
Start	4.0	0.9
PCM	0.502	0.501
DF	0.500	0.500
DTW	0.497	0.499
Exact	0.500	0.500

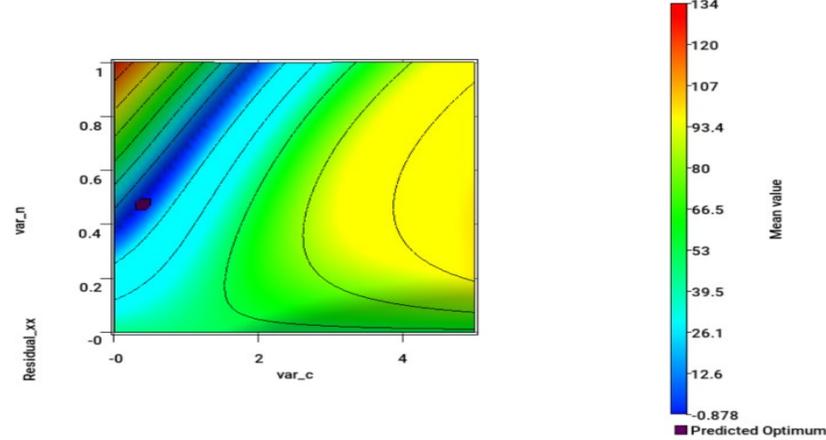
Distance vs. parameters

Different similarity measures compared

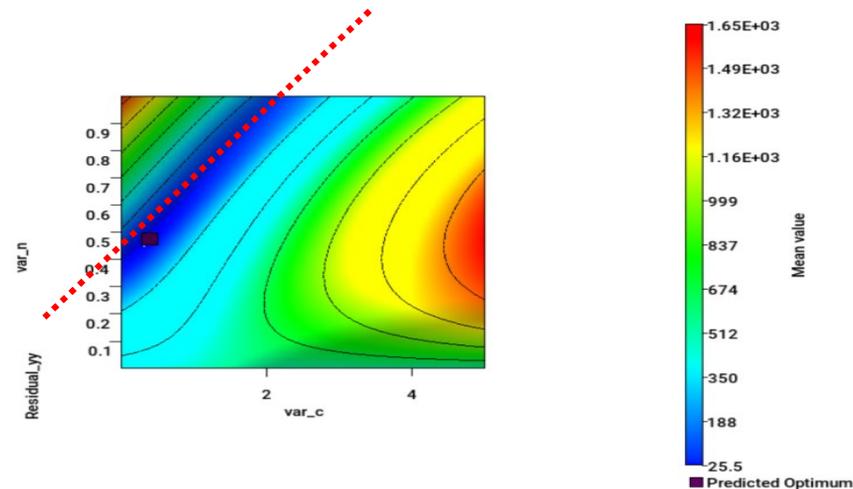
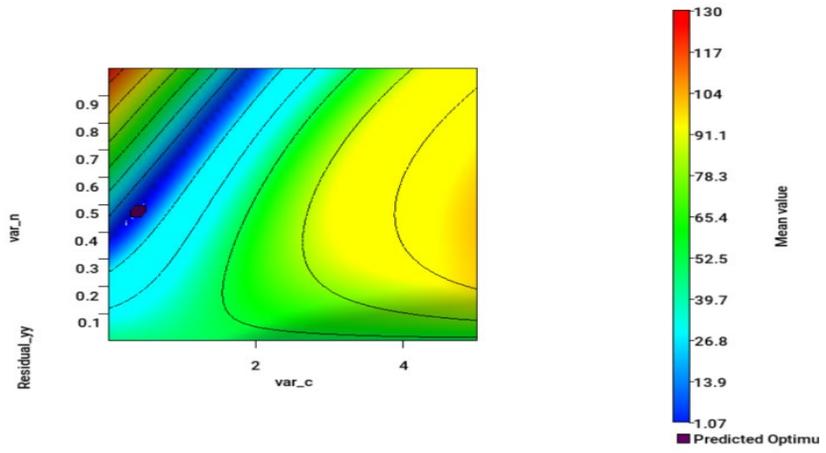
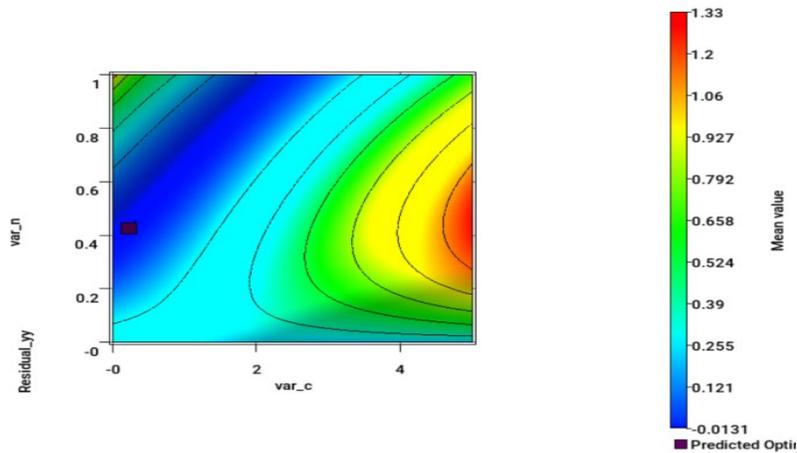
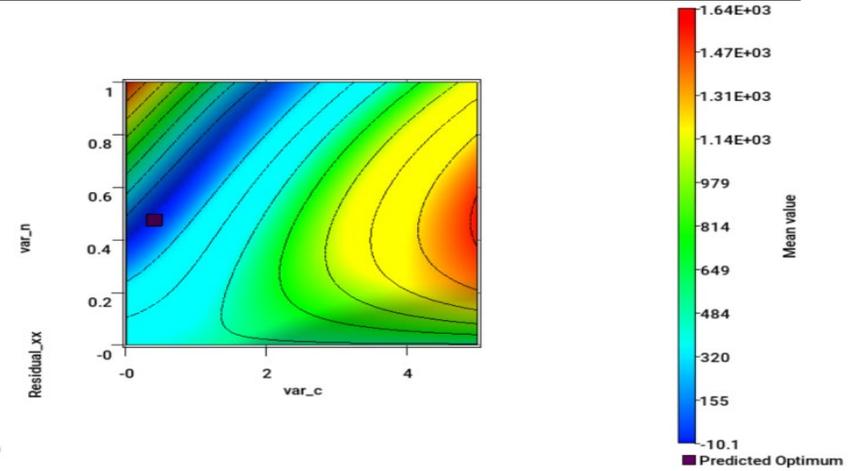
Partial Curve Mapping



Discrete Fréchet

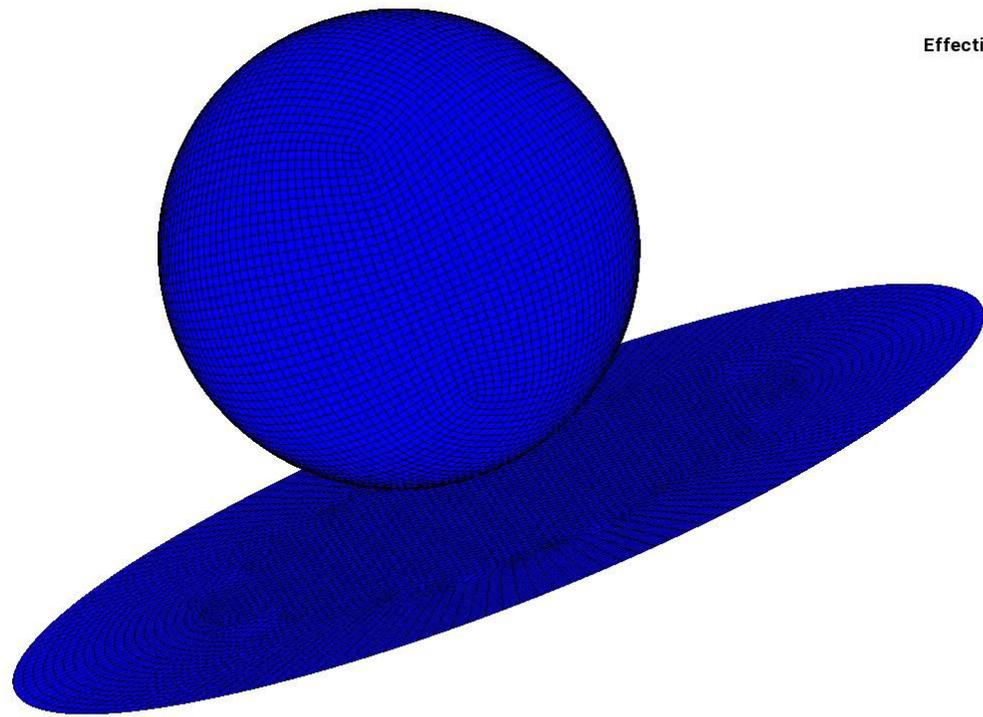


Dynamic Time Warping

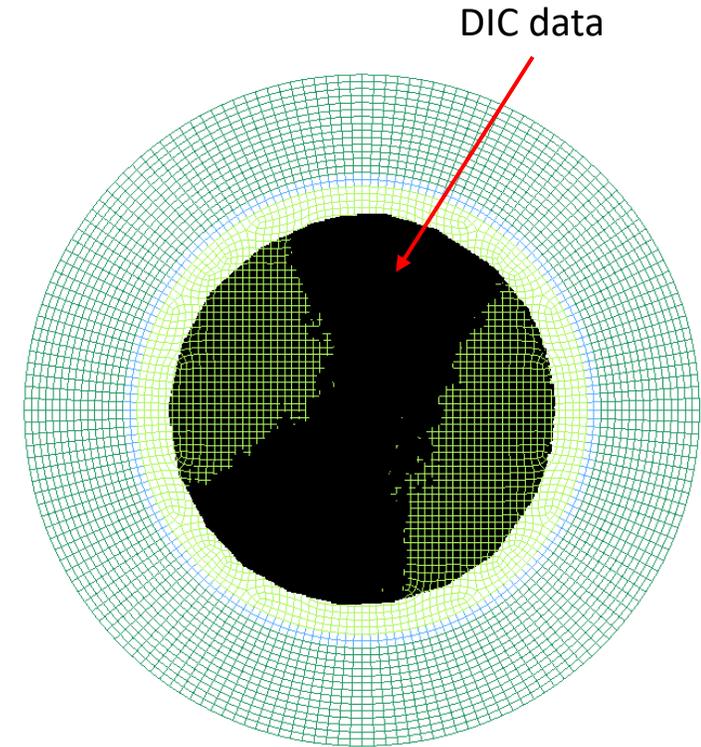
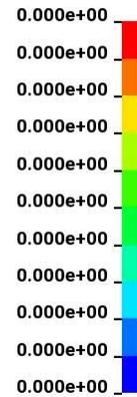


Example 1: DIC Validation: Punch example

Calibrate GISSMO material properties using strains/transverse displacement



Effective Stress (v-m)

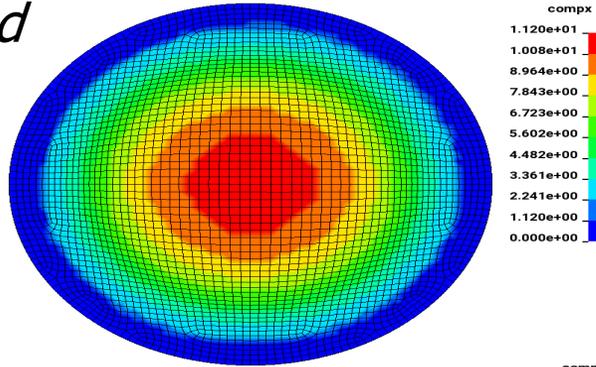


Example 1: DIC Validation: Punch example

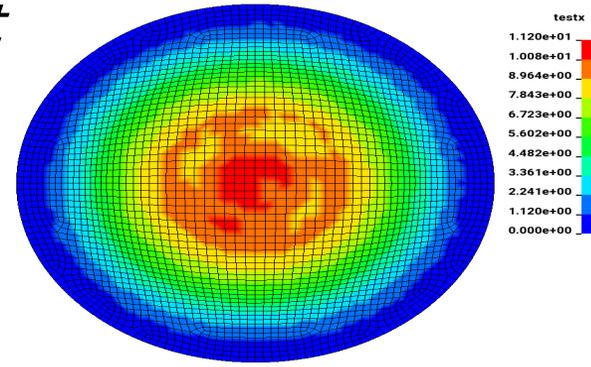
The calibration was done using a Force-Displacement similarity match (GISSMO)

Computed

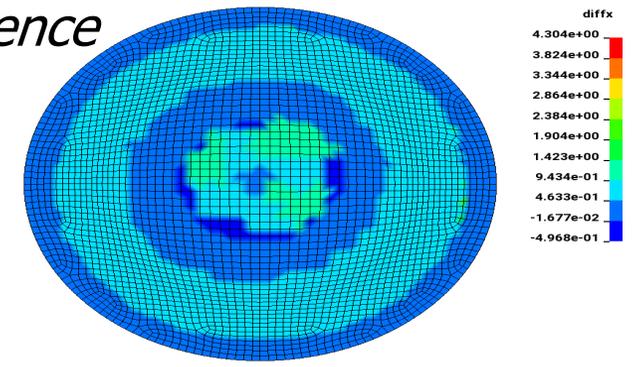
u_z



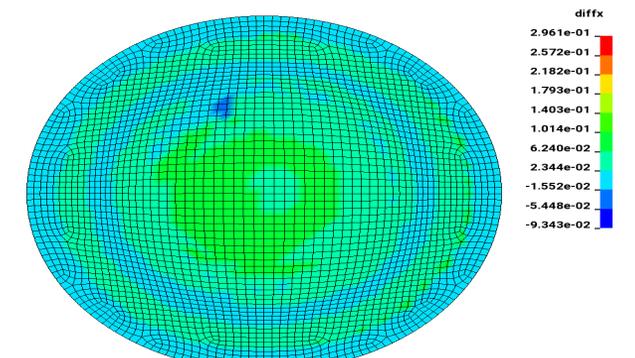
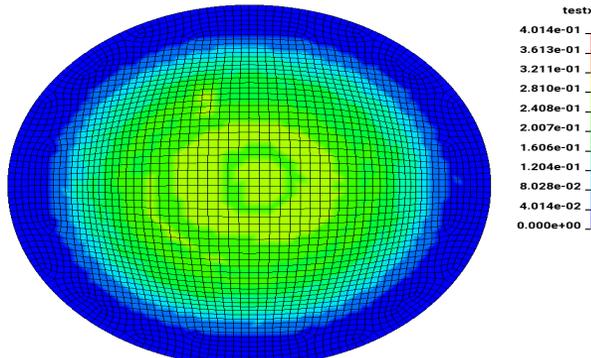
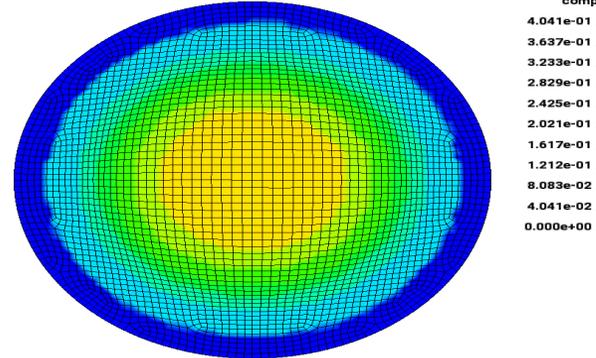
Test



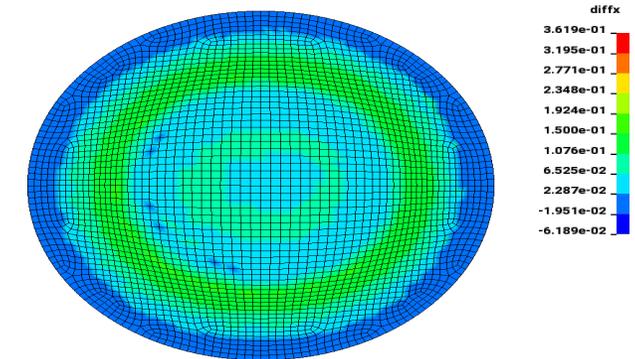
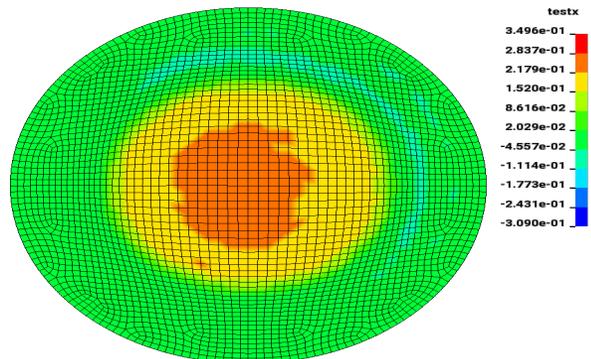
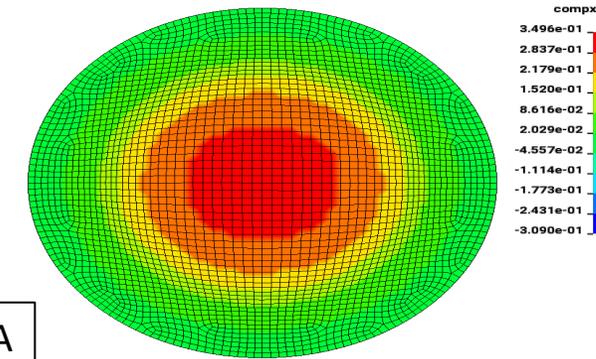
Difference



ϵ_1

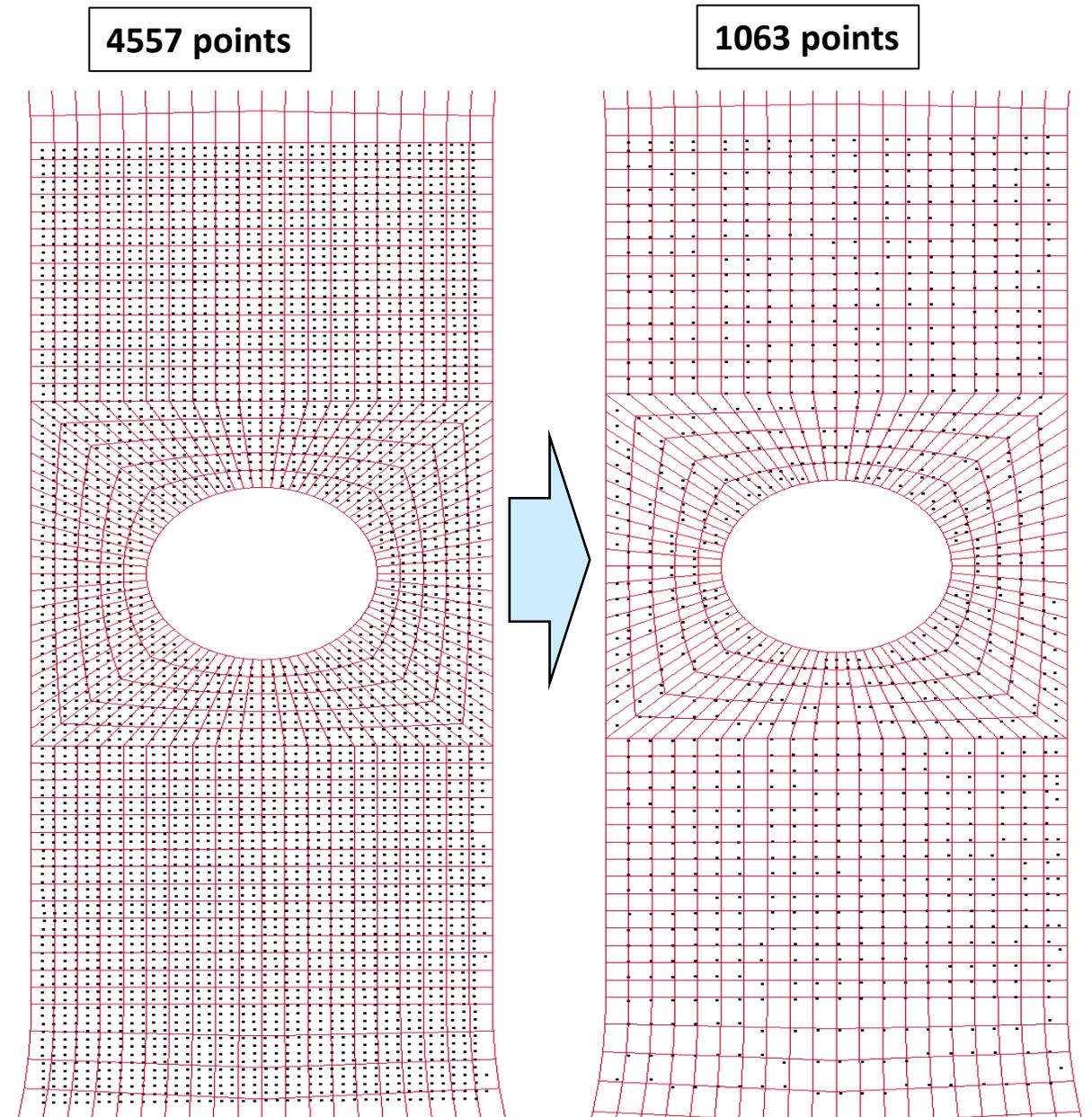


ϵ_2



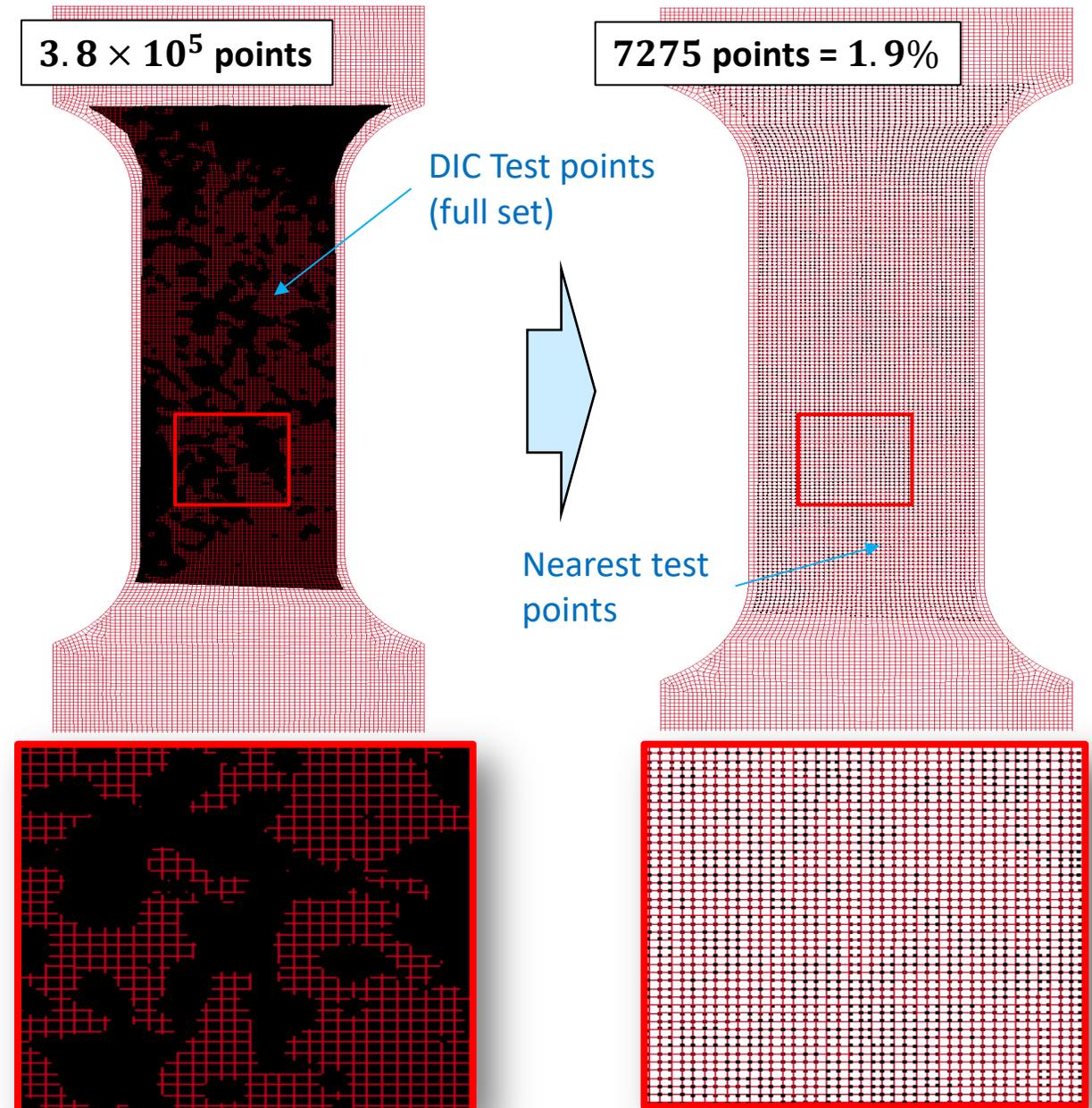
Digital Image Correlation: *Nearest Neighbor Cluster*

- Accuracy and cost
- Nearest Neighbor Clustering
 - Pre-processing feature
 - Reduce resources for large point set ($\sim 10^6$)
 - Storage space
 - CPU time: mapping is done at each time step (vanishing nodes/points)
 - Nodal 1-to-1 map
 - Can also apply a proximity tolerance for removing outlier points
- Algorithm ($t = 0$)
 - Nearest node to each point \rightarrow *reduced node set*.
 - Prune *reduced node set* \rightarrow *nearest points*
 - 1-to-1 map



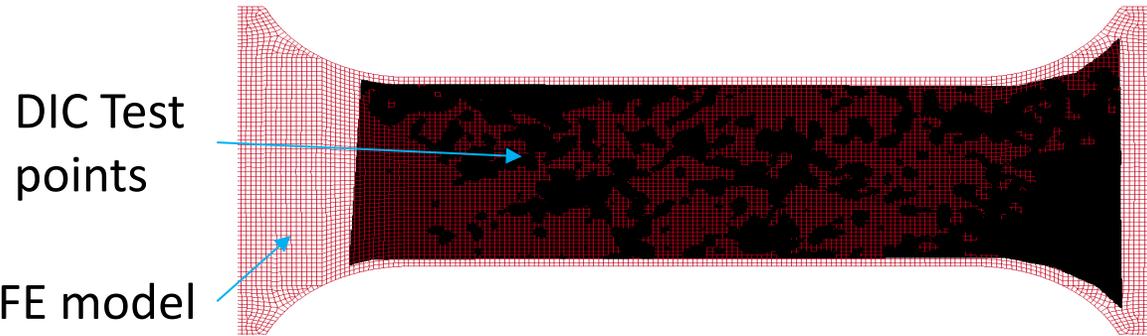
Digital Image Correlation: *Nearest Neighbor Cluster*

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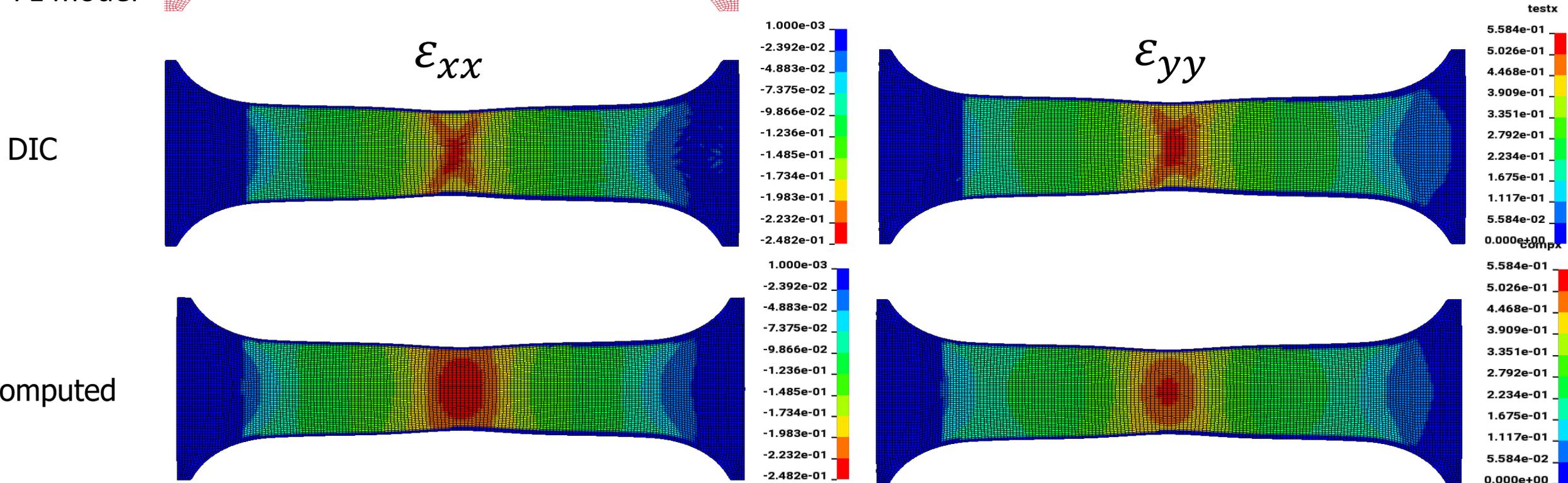


Example 2: Tensile test

The contour comparison uses *Dynamic Time Warping*: 3.8×10^5 DIC points



- Reduces 380,000 DIC points to 7275 points with nodal neighbors
- Reduces extraction time from 2 hours → 6 minutes



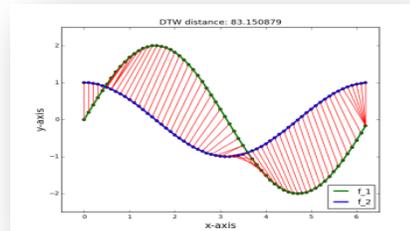
LS-OPT *DIC* calibration feature summary (v6.0)

- DIC Interfaces:
 - gom/ARAMIS
 - v6 CSV
 - v7 XML
 - Fixed Format (LS-PrePost)
 - Free Format (LS-OPT/GenEx parser)

- LS-DYNA interface
 - Multi-point histories (d3plot)
 - Entities
 - Nodal
 - Shell
 - Solid

– *Exact nearest neighbor point mapping* ($\sim 10^7$ pts). Test pt \rightarrow FE pt

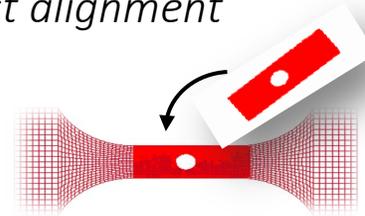
- Curve similarity methods
 - Euclidean, Fréchet, DTW, PCM



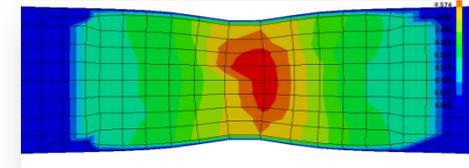
DTW



- Filtering
 - Online filtering (SAE, Ave)
- GUI
 - Test pre-view
 - *Test alignment*



- *Strain fringe plot* (LS-PrePost)
 - Simulation
 - Experiment
 - Error



Outlook

- General feature: Improved pre-viewing/pre-processing of experimental data.

Interactive filtering and truncation of test results

- Partial DTW-based curve mapping

DTW-LCS method

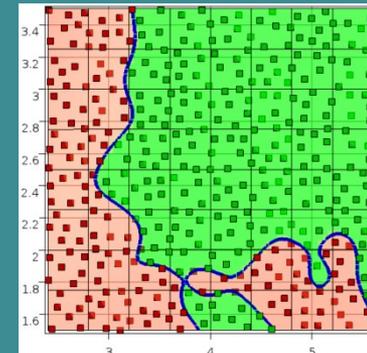
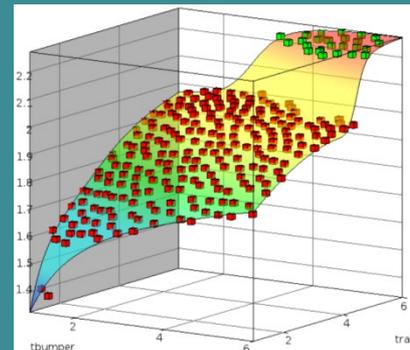
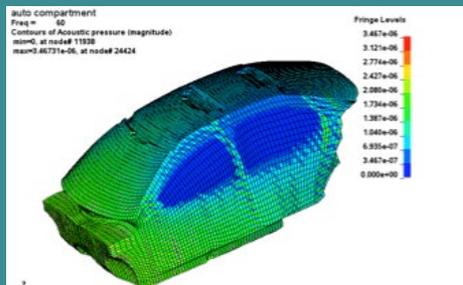
- Further speedup

Multiple similarity responses typically have the same mapping

Applications & Potential of Classifiers In LS-OPT 6.0

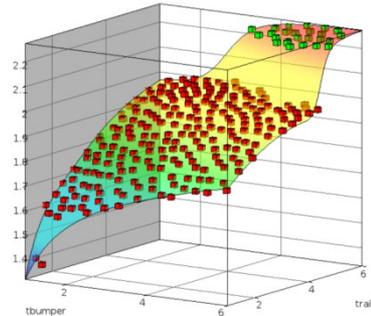


Anirban Basudhar (LSTC),
K. Witowski (DYNAmore GmbH) , I. Gandikota, N. Stander, D. Kirpicev (LSTC)



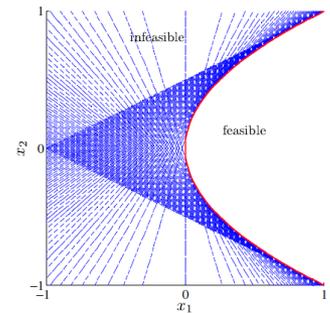
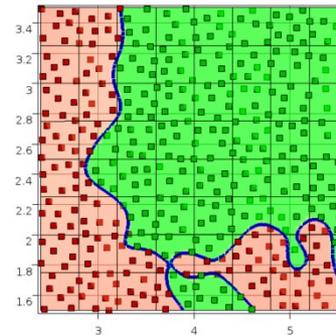
Overview

- Metamodeling Challenges



- Statistical Classification-based Constraint Definition in LS-OPT 6.0

- Support Vector Machines (SVM)

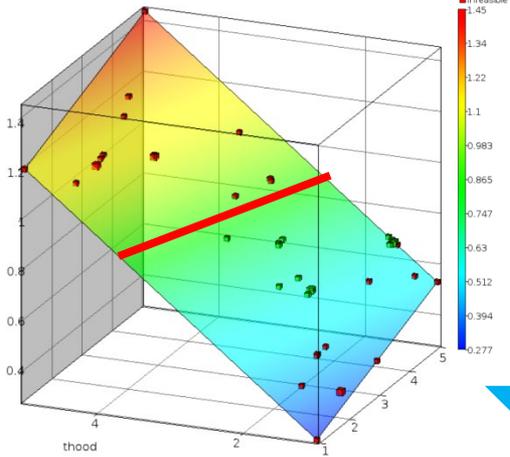


- Examples – discontinuous responses, hidden/binary constraints, multidisciplinary constraints, system reliability
- Future enhancements/Potential Applications/Summary

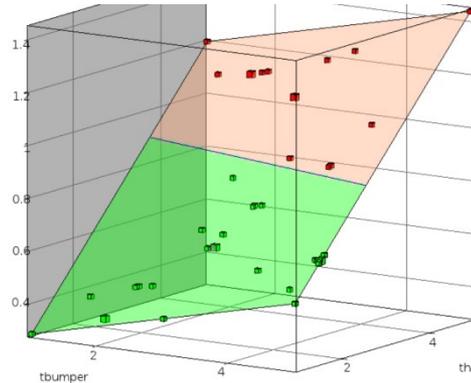
Constraint Approximation Using Metamodels

Mass < 0.9
Intrusion < 550 mm

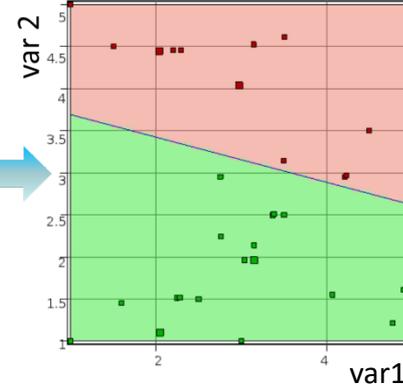
Mass approximation



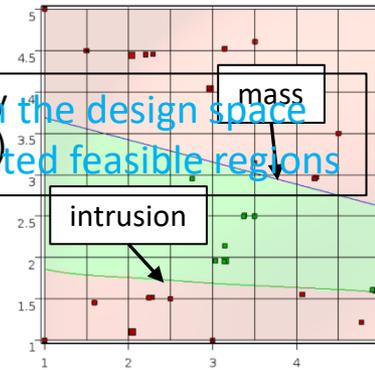
Mass constraint limit



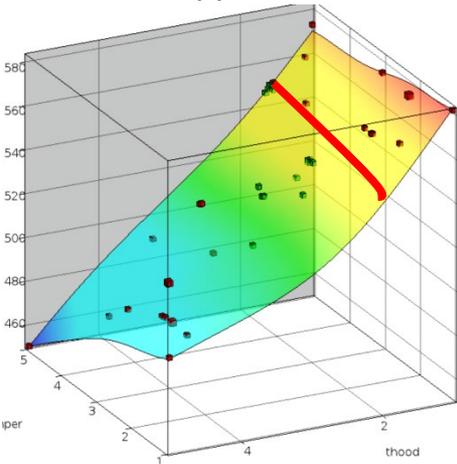
Mass Feasibility prediction of designs



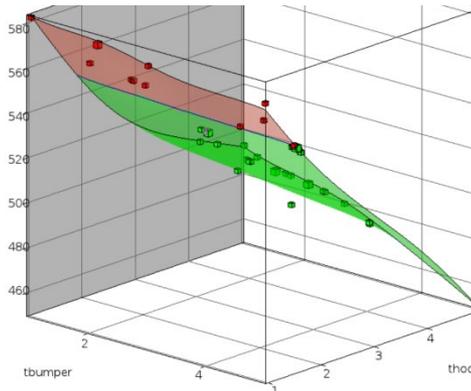
System Feasibility (Mass + Intrusion) Projection on the design space shows predicted feasible regions of designs



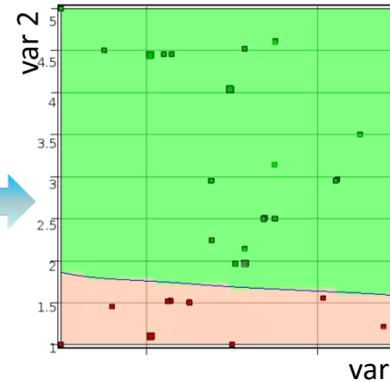
Intrusion approximation



Intrusion constraint limit



Intrusion Feasibility prediction of designs

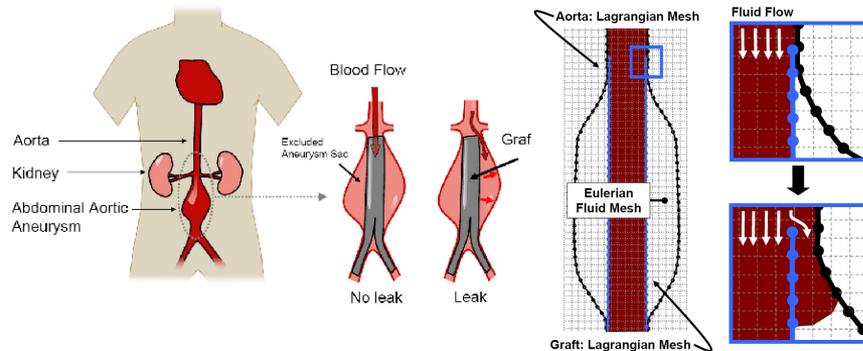


Metamodeling Challenges

What if simulation does not provide quantifiable response values?

- Failed simulations
- Binary pass/fail information (e.g. 3rd party proprietary response values)
- Failure determined through prior experience

Biomedical Binary application (Blood leakage from Stent)

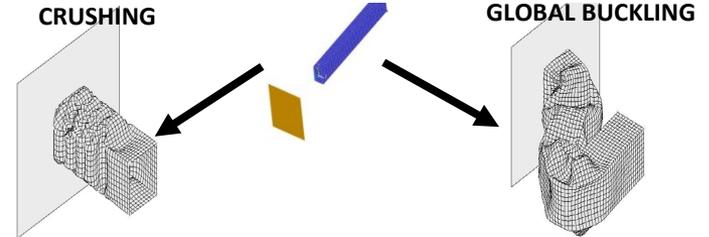
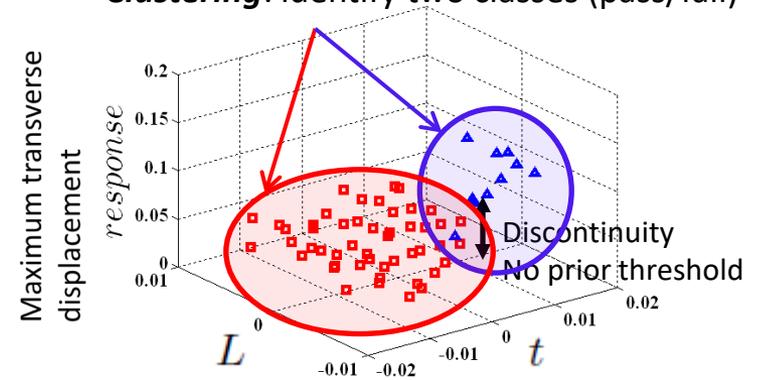


Binary information:

Failed (leaked) or not (no leakage)

Discontinuity with unknown threshold

Clustering: Identify two classes (pass/fail)



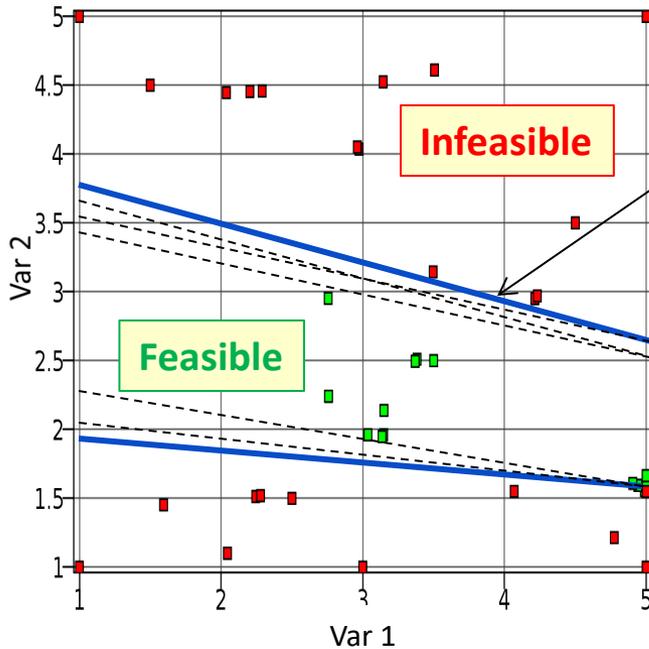
Basudhar, Anirban, and Samy Missoum. "A sampling-based approach for probabilistic design with random fields." *Computer Methods in Applied Mechanics and Engineering* 198.47-48 (2009): 3647-3655.

Conventional Metamodel Approximation Not Possible!

Layman, R. et al. "Simulation and probabilistic failure prediction of grafts for aortic aneurysm." *Engineering Computations* 27.1 (2010): 84-105.

Constraint Boundary Using Classification

Design Space



Available Information:

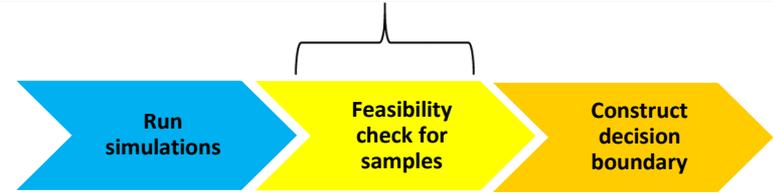
- Design point (variable values)
- Feasibility of each design (e.g. red vs green)

Examples:

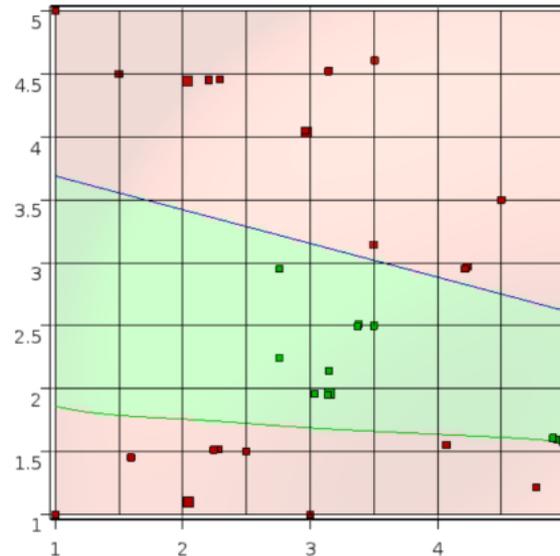
- Simulation failure,
- 3rd party proprietary information
- Unknown threshold
- Combining experience with simulations etc.

Response value not necessary
when using classifier (only feasibility information)

Classifier
Boundary



Design Space Decomposition
Using LS-OPT



Pattern Recognition

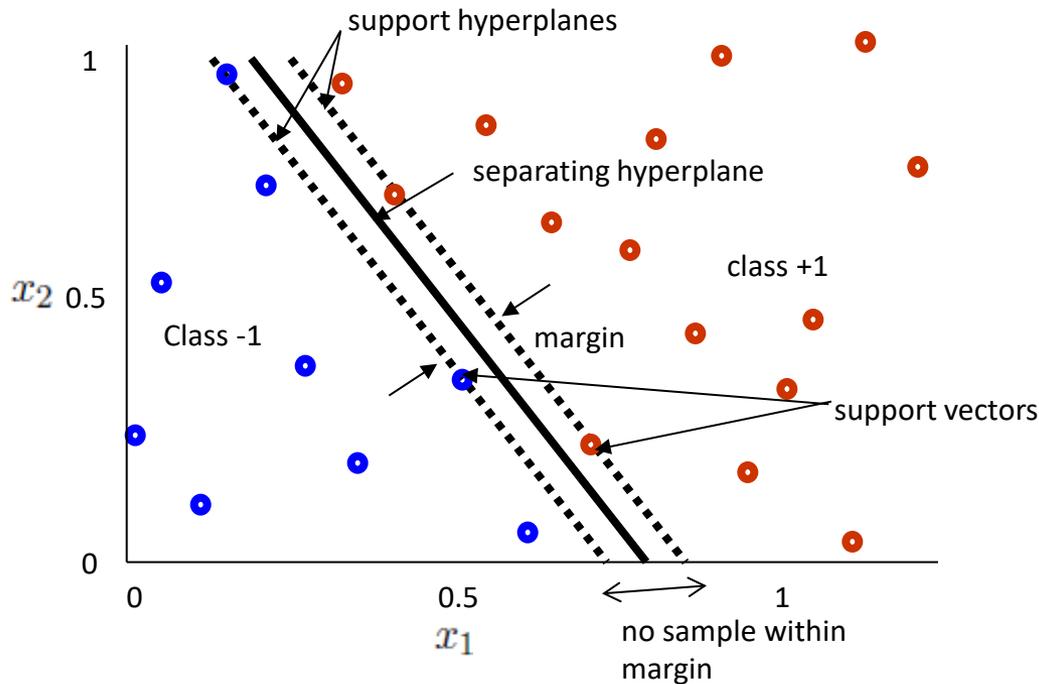


Infinite number of boundaries possible!!

Need Optimal boundary

Optimal Boundaries Using Support Vector Machine

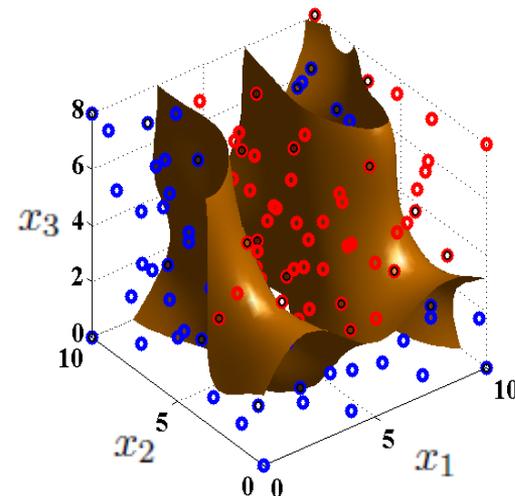
Machine learning technique for pattern recognition



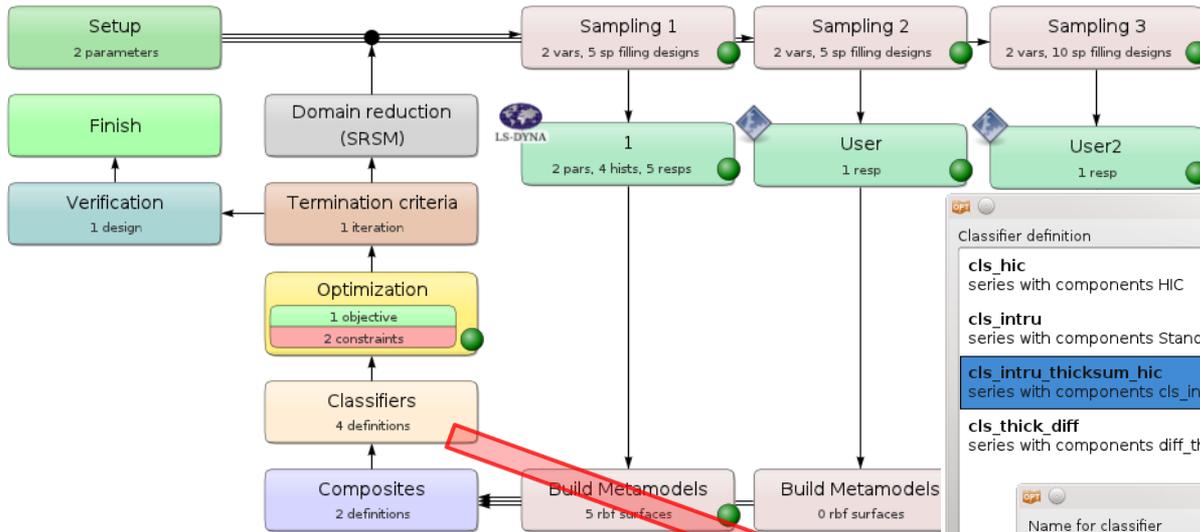
Optimal SVM maximizes the margin

- Separating Hyperplane
 $s(\mathbf{x}) = \mathbf{w} \cdot \mathbf{x} + b = 0$
- Support Hyperplanes
 $s(\mathbf{x}) = +1$ and $s(\mathbf{x}) = -1$
- Margin = $2 / \|\mathbf{w}\|$
- General nonlinear separating function:

$$b + \sum_{i=1}^{NSV} \lambda_i y_i K(\mathbf{x}_i, \mathbf{x}) = 0$$



Classifier GUI In LS-OPT



Classifier definition

- cls_hic series with components HIC
- cls_intru series with components StandardComposite2
- cls_intru_thicksum_hic series with components cls_intru, sum_thickness, HIC**
- cls_thick_diff series with components diff_thickness

Classifier configuration for cls_intru_thicksum_hic

Name for classifier: cls_intru_thicksum_hic

Classifier system type: Series

Entity	Label Type	Lower Bound	Upper Bound	Feasible Cluster
cls_intru	Threshold	0	1e30	
sum_thickness	Threshold	-1e30	6	
HIC	Threshold	-1e30	450	

Classifier type: SVC (support vector classification)

Set advanced SCV options

Kernel Function: Gaussian

Parameter Selection Criterion: Error rate

Responses: Mass, Disp2, Disp1, integral_prod, diff_thickness

Results: StandardComposite1, StandardComposite2

Variables: tbumper, thood

Classifiers: cls_hic, cls_intru_thicksum_hic, cls_thick_diff

Information for Classifier definition:

- Underlying response
- Feasibility criterion
- Classifier Type

Any entity type can be a classifier component

Classifiers can be nested (classifier component)

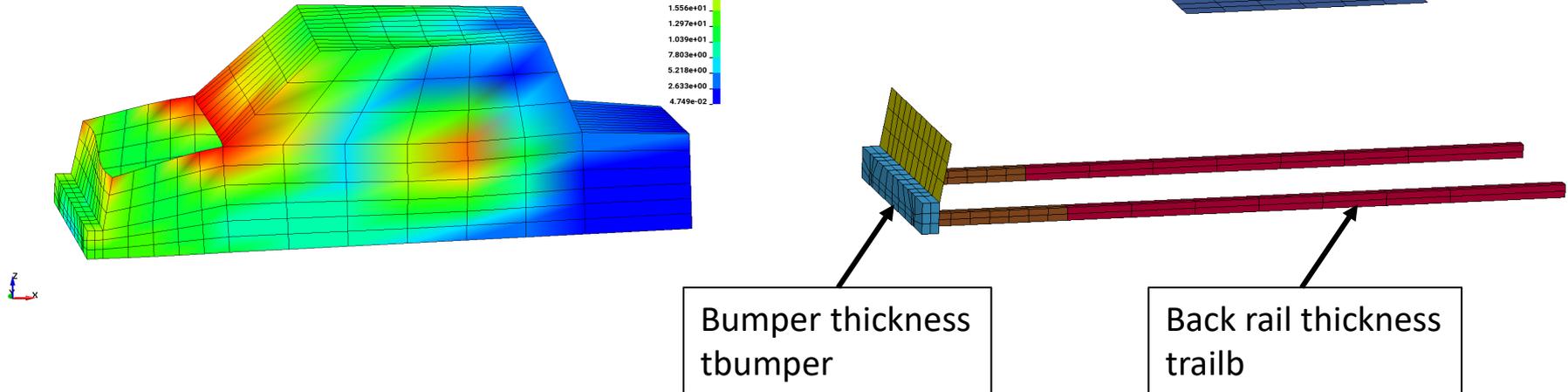
Classifiers can be series or parallel or mixed

Ex 1: Optimization with Discontinuous Constraint

Modal Analysis of a simple car - mode shape tracked to account for switching

LS-DYNA eigenvalues at time 5.00000E-0
Freq = 1.7753
Contours of YZ-displacement
min=0.0474854, at node# 646
max=25.8993, at node# 296

YZ-displacement
2.590e+01
2.331e+01
2.073e+01
1.814e+01
1.556e+01
1.297e+01
1.039e+01
7.803e+00
5.218e+00
2.633e+00
4.749e-02



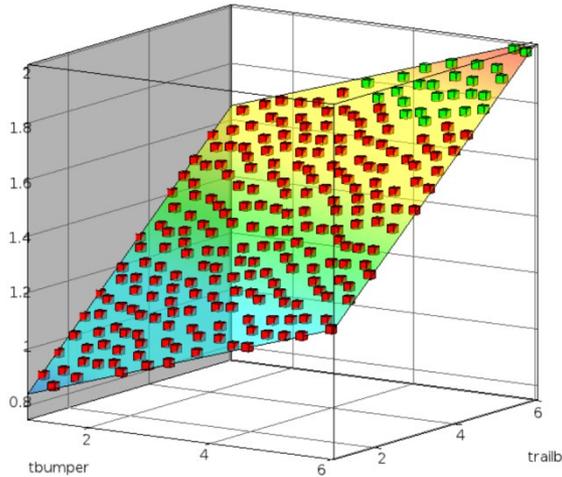
\min $Mass$

$s.t.$ 1^{st} Torsional Mode Frequency ≥ 2.2

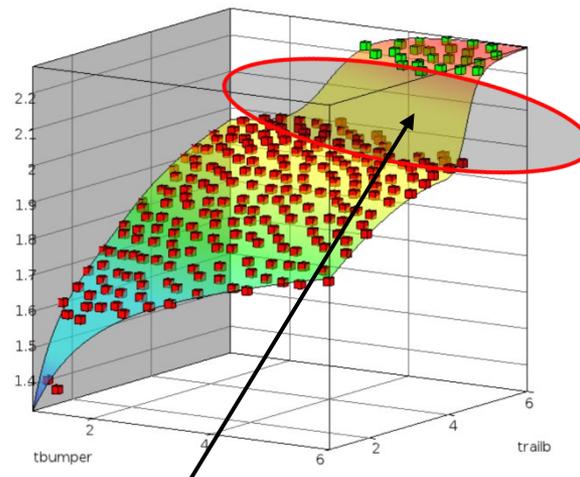
Mode switching causes discontinuity in the frequency response

Ex 1: Metamodel for Discontinuous Constraint

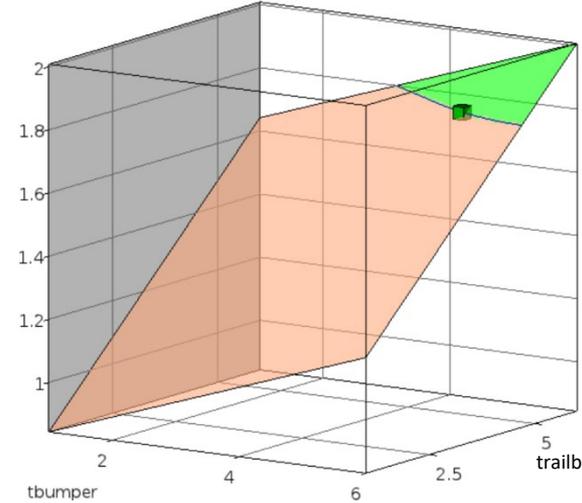
Obj fun approximation



Con fun approximation



Obj fun + Con limit state

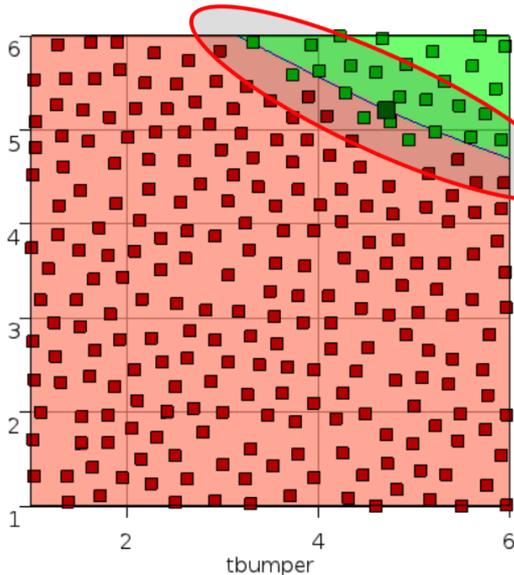


Approximating discontinuous functions
can compromise accuracy

Obj Fun: Mass
Con: Frequency of 1st torsional mode
Discontinuity due to mode switching

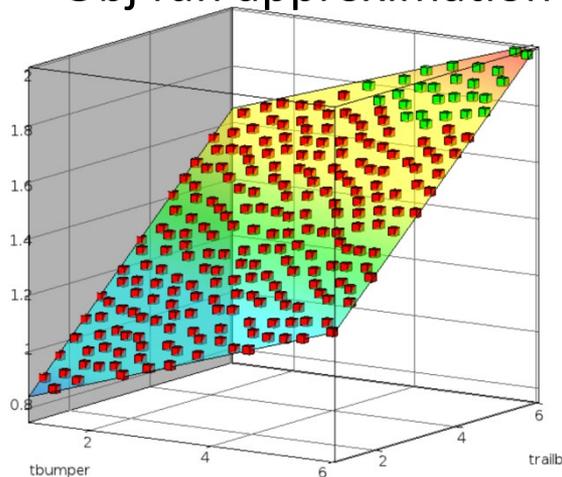
Metamodel-based Approach:

Approximate objective function and constraints

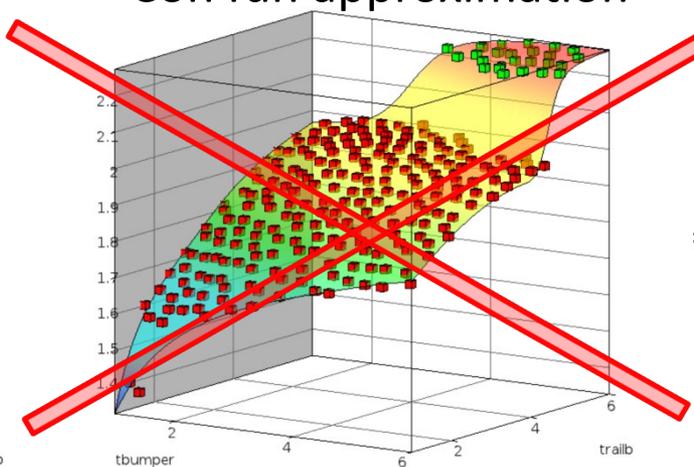


Ex 1: SVM Classifier for Discontinuous Constraint

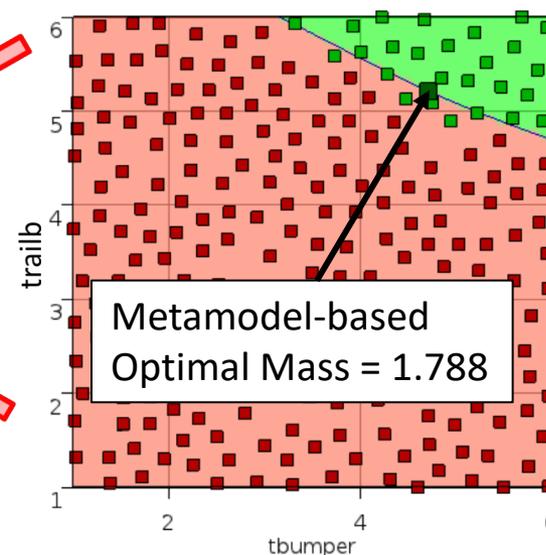
Obj fun approximation



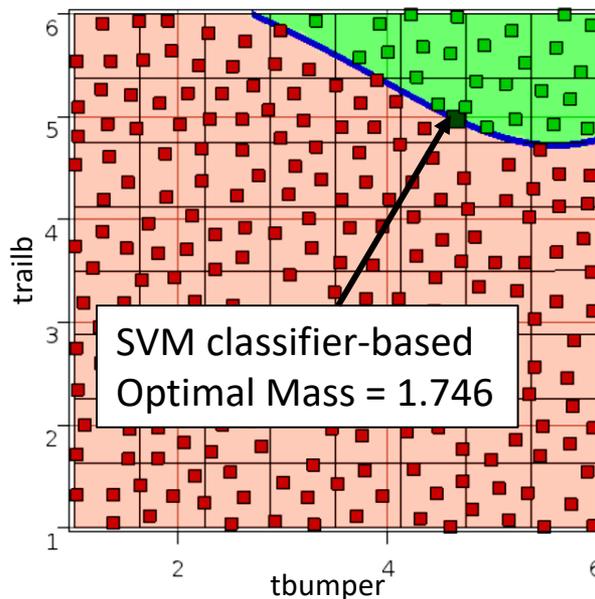
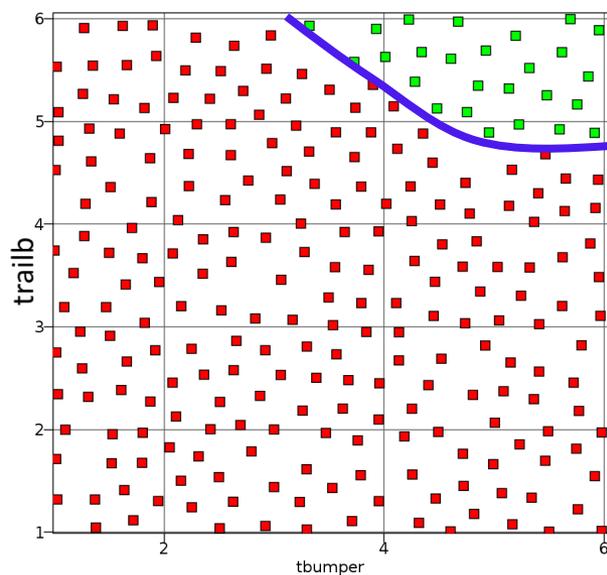
Con fun approximation



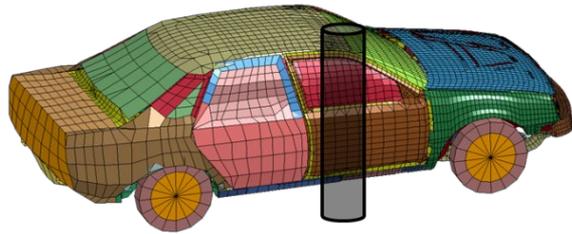
250 samples



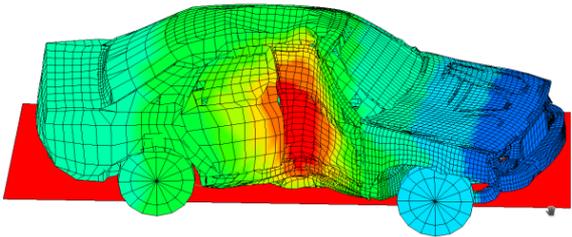
250 samples



Ex 2: Non-convex discontinuous constraint reliability



Side Pole Impact



Reliability Assessment

B-pillar intrusion < 585 mm

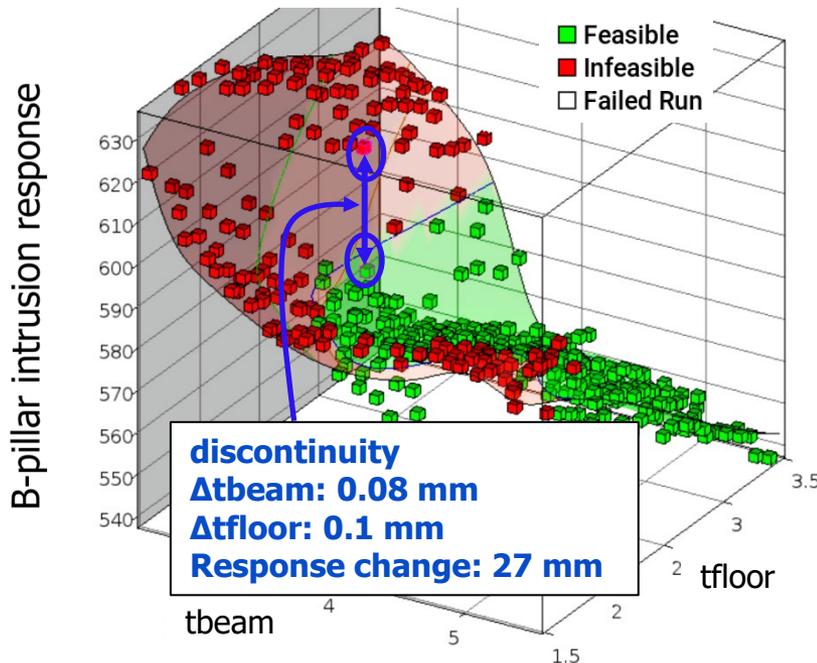
Lower beam intrusion < 710 mm

Door intrusion < 638.23 mm

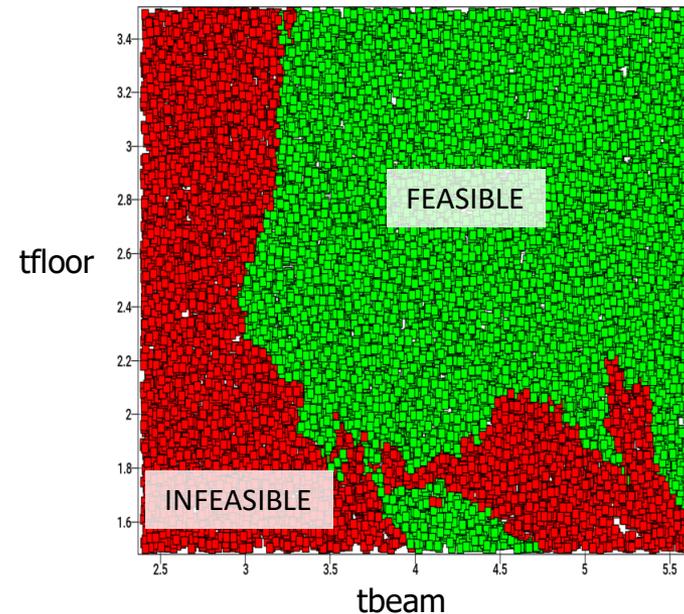
Random/Noise Variables:

Beam Thickness
 $t_{beam} \sim N(4, 0.4)$

Floor Thickness
 $t_{floor} \sim N(2.5, 0.25)$



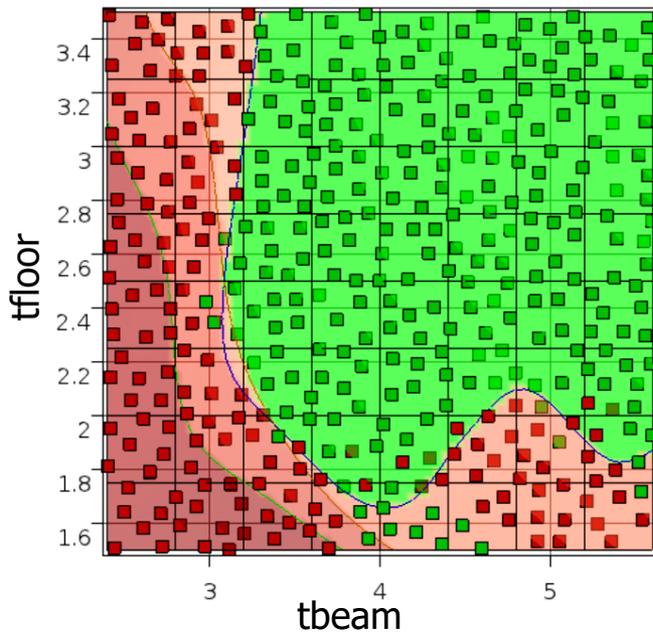
Actual constraint feasibility
(20,000 LS-DYNA runs)



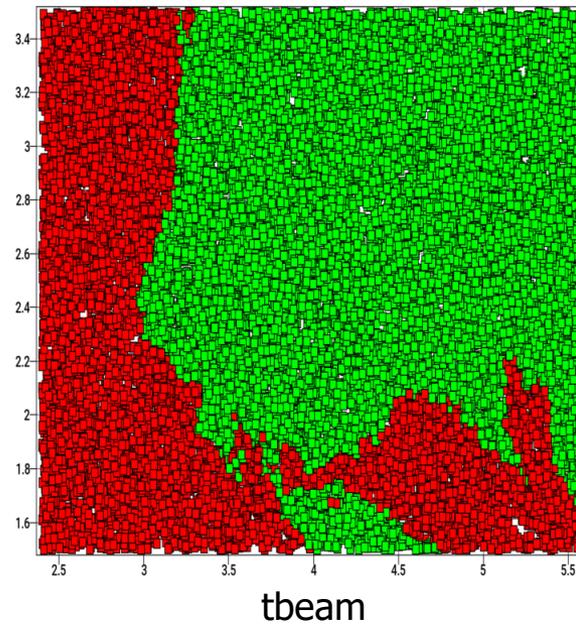
Ex 2: Non-convex discontinuous constraint reliability

- SVM able to approximate highly nonlinear boundaries accurately
- Single classifier represents 3 intrusion constraints (system reliability)

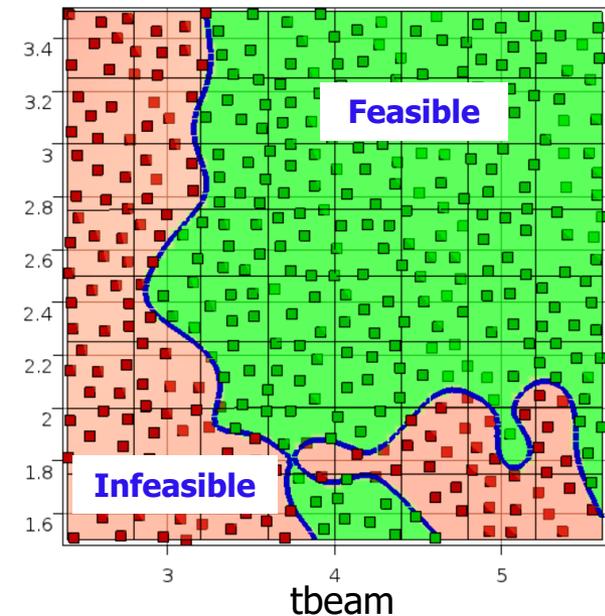
Failure probability using Neural Network Metamodel (400 samples): 0.0217
Failure probability using SVM Classifier (400 samples): 0.0218
Actual Failure probability: 0.0219



Neural net approximation of constraint (**inaccurate**)



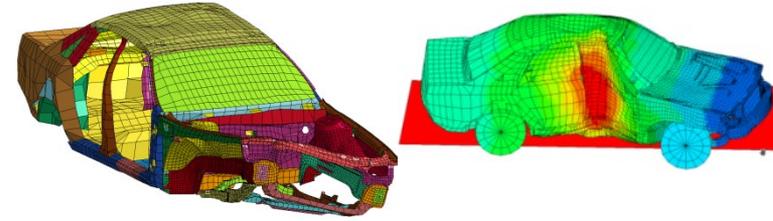
Actual constraint feasibility (LS-DYNA)



SVM classifier-based constraint (**accurate**)

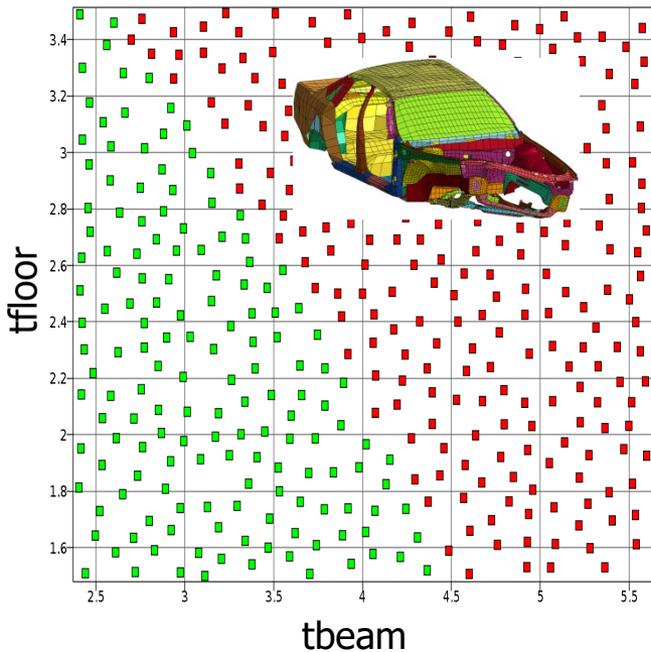
Ex 3: 2-disciplinary System Reliability (Unequal Costs)

- Torsional mode frequency constraint added (frequency > 41.6)
- NVH analysis followed by crash analysis

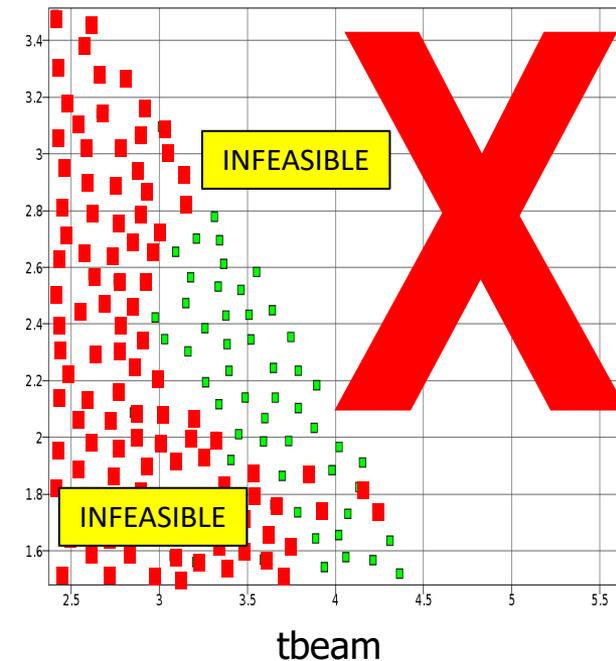
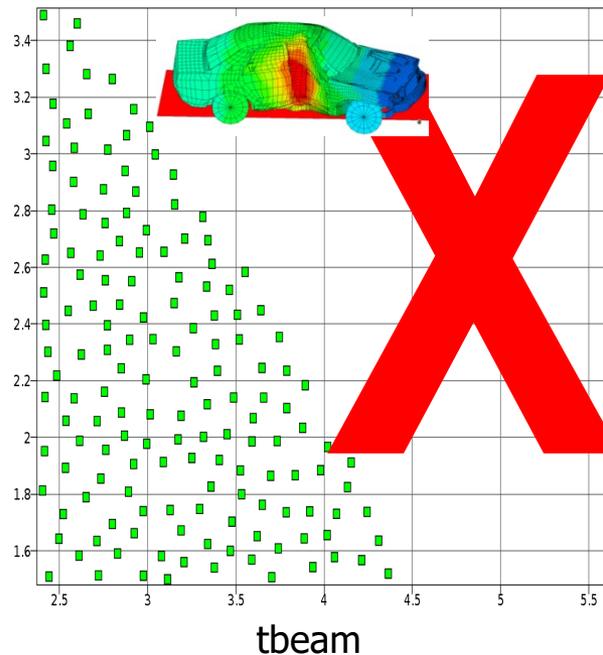


- Because classifier is used, crash analysis needed only at feasible NVH points
- Crash simulation savings: 246 out of 400 (61.5 %)

NVH Samples (400)

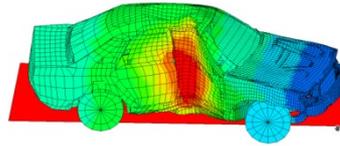


Crash Samples (154)



Ex 3: 2-disciplinary System Reliability (Unequal Costs)

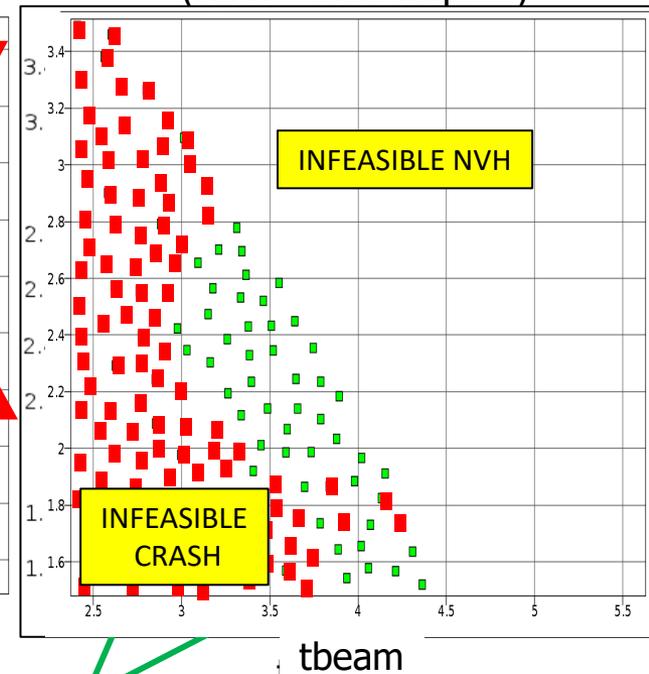
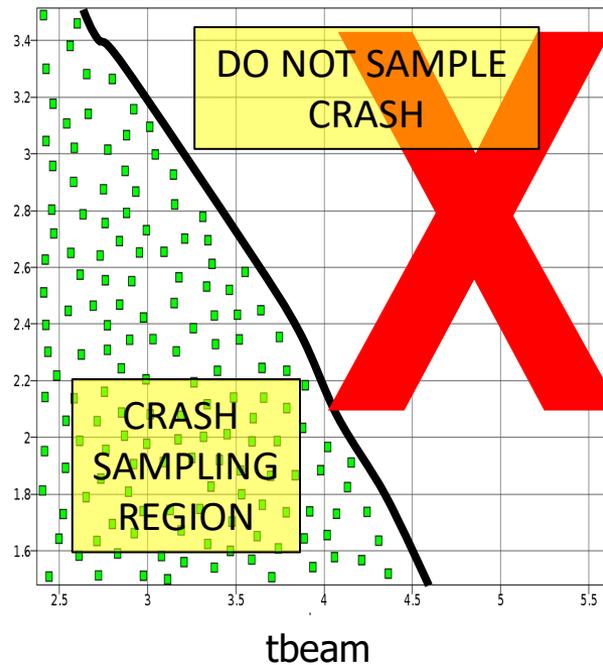
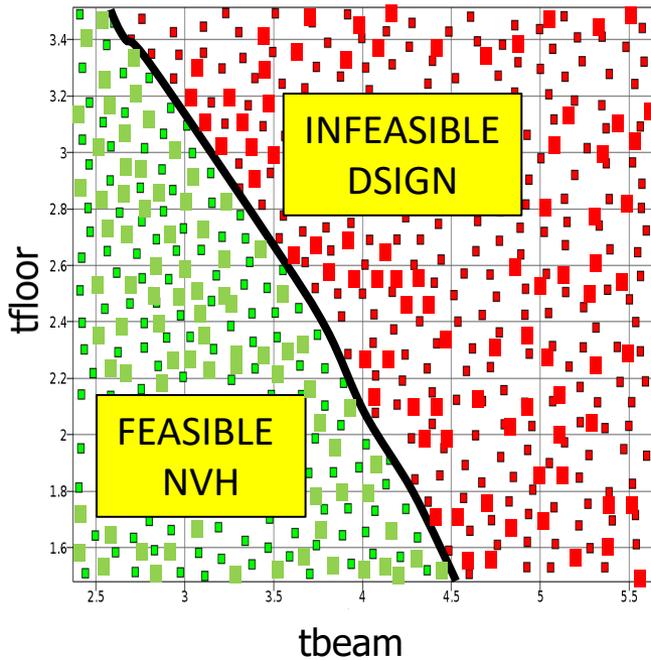
- We can get a very accurate decision boundary for inexpensive load cases
- Expensive cases sampled within the domain defined by the classifier



NVH Samples (400+)

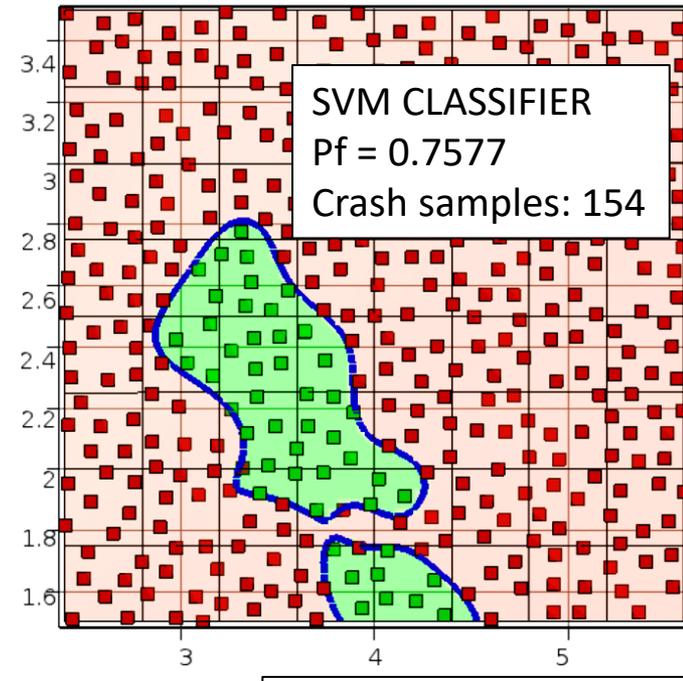
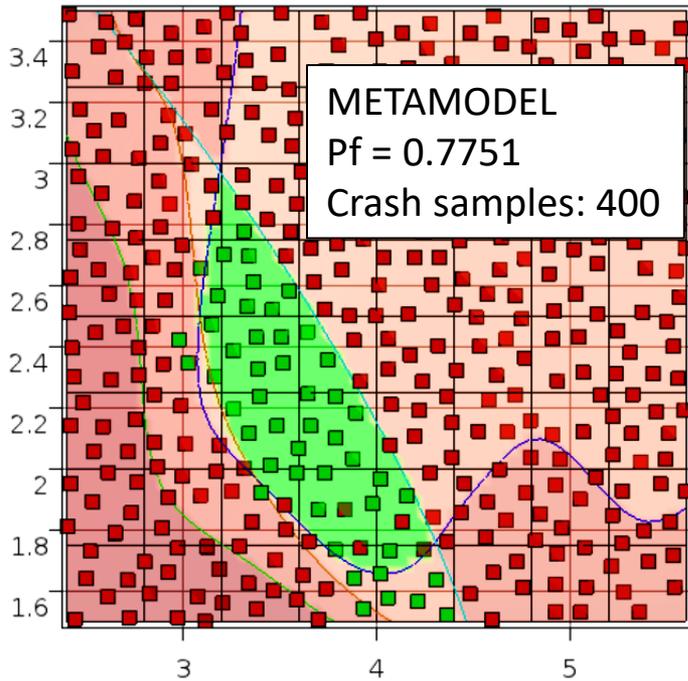
Crash Samples (154)

Dual-disciplinary Classification
(NVH + Side Impact)



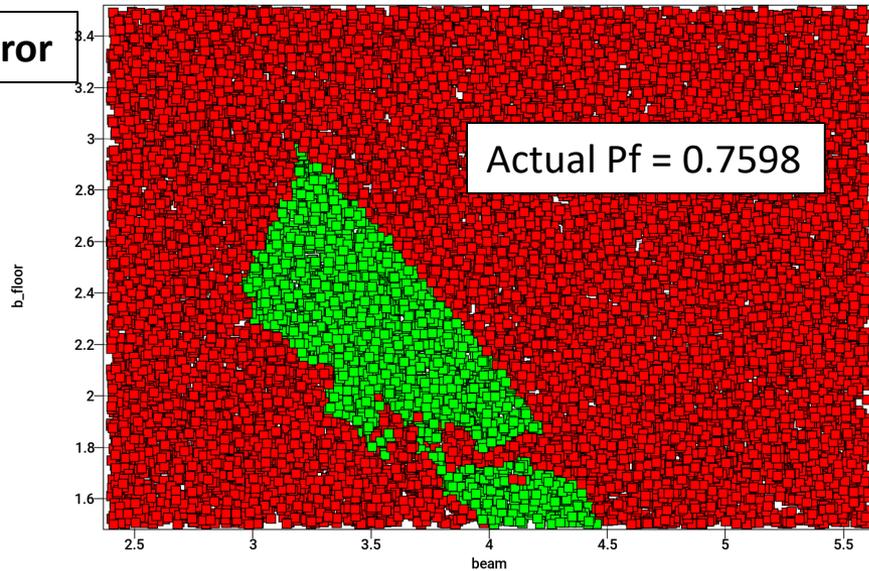
Sampling region for subsequent load case

Ex 3: 2-disciplinary Constraint Comparison



Metamodel: 2.01% error

Classifier: 0.28% error



■ Feasible
■ Infeasible

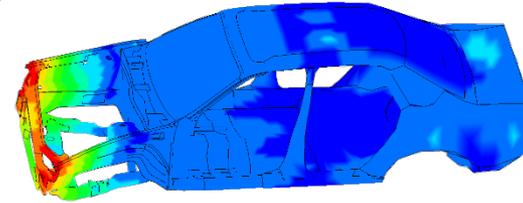
Ex 4: Multidisciplinary Optimization (MDO) Cost Savings

\min Mass ($x_{1,2..7}$)
 $s. t.$ $41.38\text{Hz} < b_{freq} < 42.38\text{Hz}$
 Stage 1 pulse $> 13.94\text{g}$
 Stage 2 pulse $> 19.17\text{g}$
 Stage 3 pulse $> 21.3\text{g}$

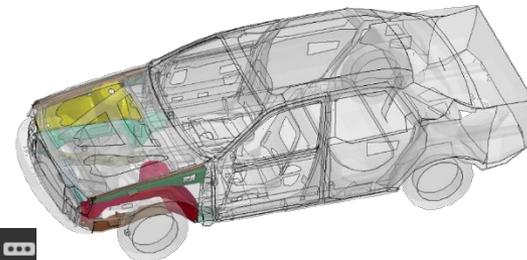
where

- $x_{1,2..7}$ are the design part thicknesses
- b_{freq} is the first torsional frequency

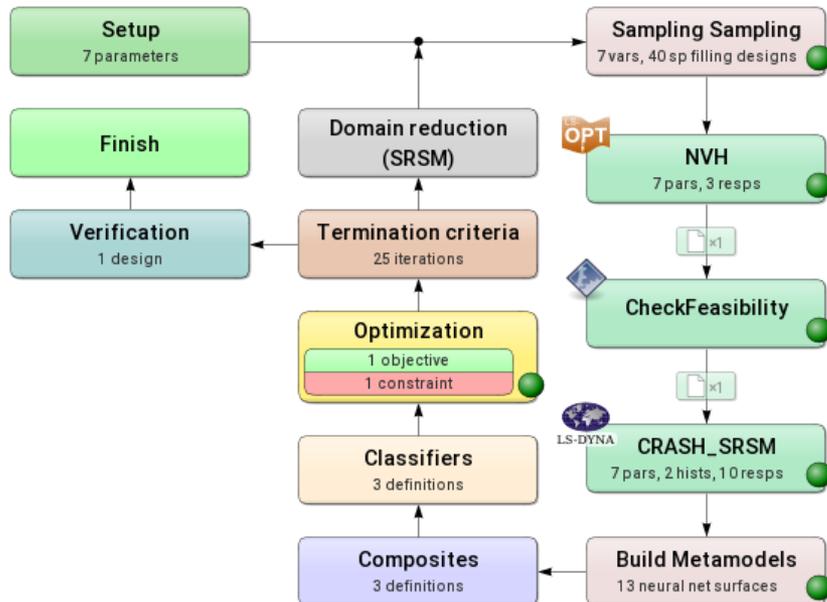
LS-DYNA eigenvalues at time 1.00000E-0
 Freq = 41.823
 Contours of YZ-displacement
 min=0.188097, at node# 10929
 max=59.2833, at node# 7106
 Plot



Baseline Torsional Mode



Crash model and MDO design parts

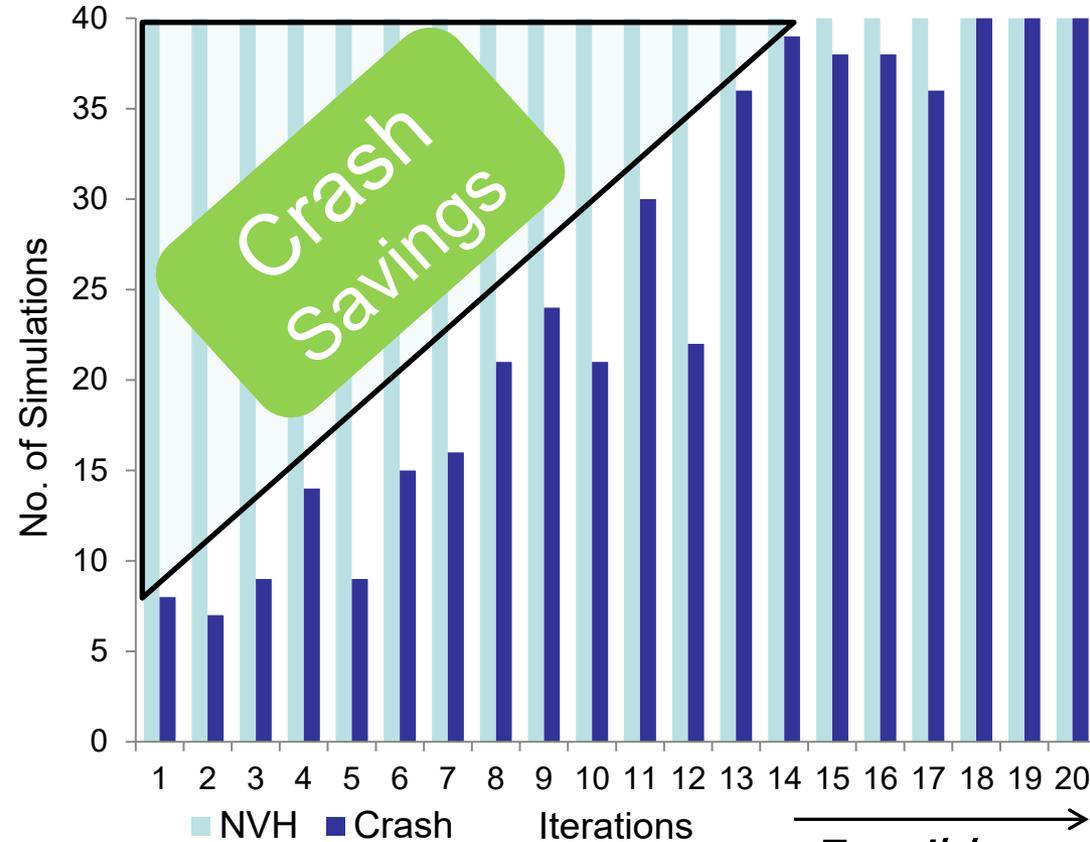
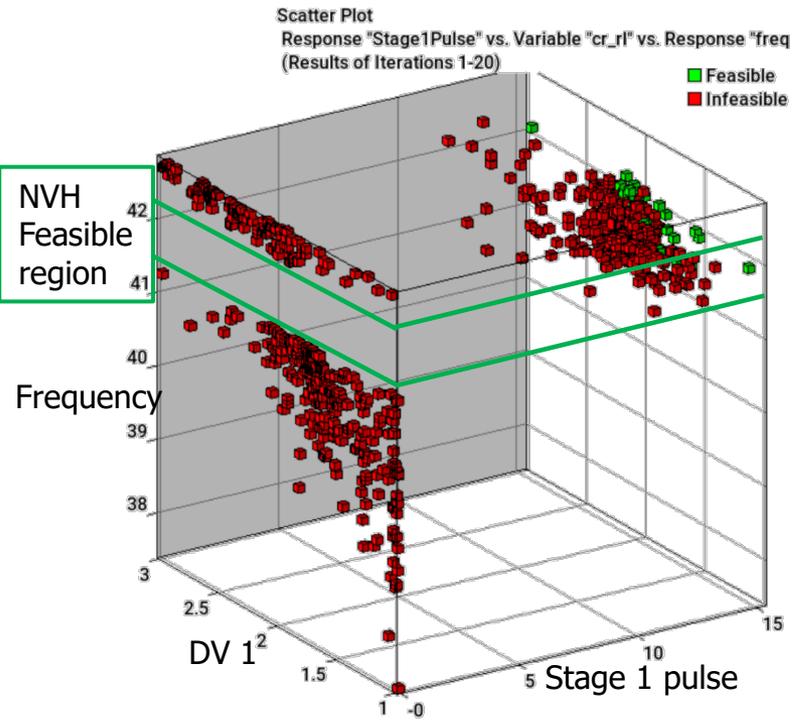


Run cheaper NVH analysis first
 Determine feasibility of the NVH designs
 Run crash analysis only for feasible NVH designs

Total crash runs saved:
297 (37%)

Ex 4: Multidisciplinary Optimization (MDO) Cost Savings

Computation cost savings using classifiers



Load Case	Runs per iteration	Total runs (without classifiers)	Total runs using classifiers	Savings
NVH	40	800	800	0
Crash	40	800	503	297 (37%)

*Feasible
NVH
sub domain*

Other Applications & Enhancements

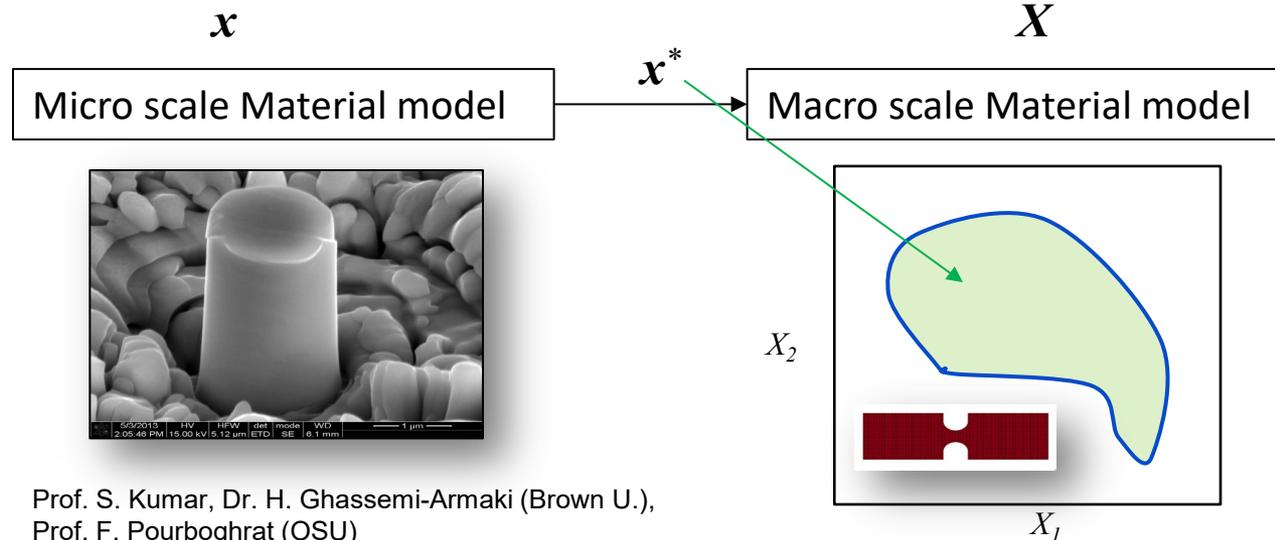
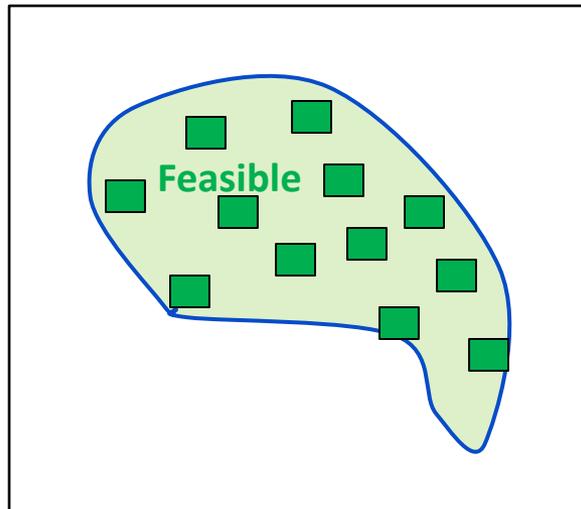
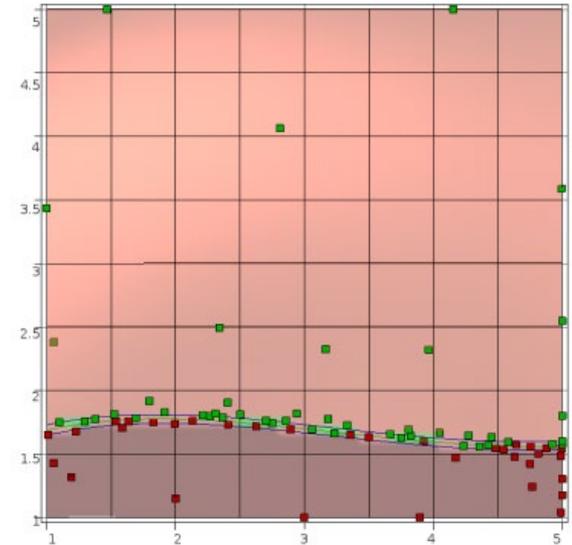
Adaptive Sampling

- Sampling near classifier boundary

Basudhar, Anirban, and Samy Missoum. "An improved adaptive sampling scheme for the construction of explicit boundaries." *Structural and Multidisciplinary Optimization* 42.4 (2010): 517-529.

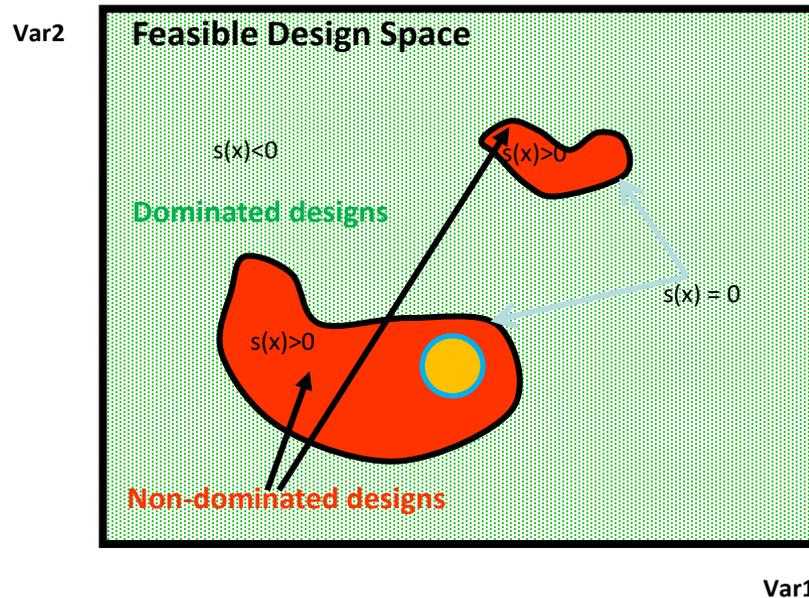
Structural and Multidisciplinary Optimization 42.4 (2010): 517-529.

- Sampling the feasible regions



Other Applications & Enhancements

Adaptive Explicit Multi-Objective Optimization (MOO)



Basudhar, Anirban. "Multi-objective Optimization Using Adaptive Explicit Non-Dominated Region Sampling." *11th World Congress on Structural and Multidisciplinary Optimization*. 2015.

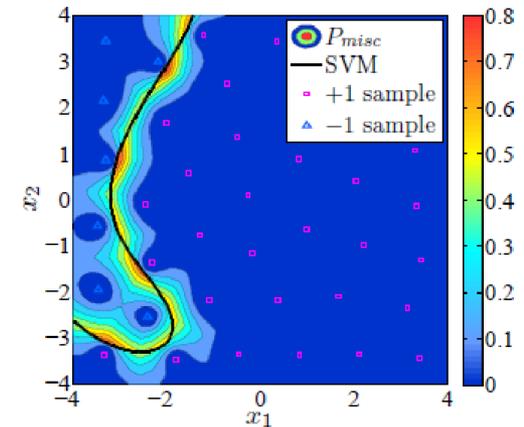
MOO considered as a classification problem:
DOMINATED vs NON-DOMINATED

Other Applications & Enhancements

Probabilistic Classifiers

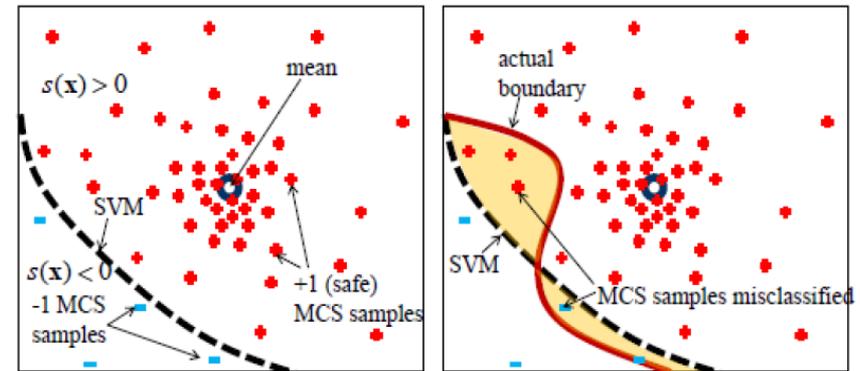
- Constrained Efficient Global Optimization

Basudhar, Anirban, et al. "Constrained efficient global optimization with support vector machines." *Structural and Multidisciplinary Optimization* 46.2 (2012): 201-221.

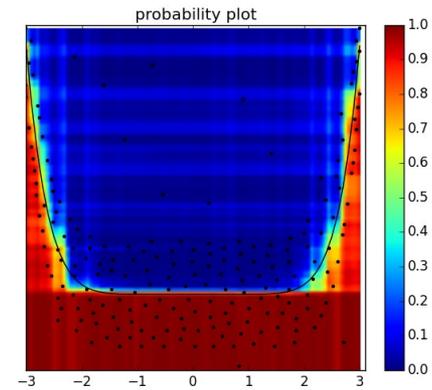


- Conservative Failure Probability Estimate

Basudhar, Anirban, and Samy Missoum. "Reliability assessment using probabilistic support vector machines." *International Journal of Reliability and Safety* 7.2 (2013): 156-173.



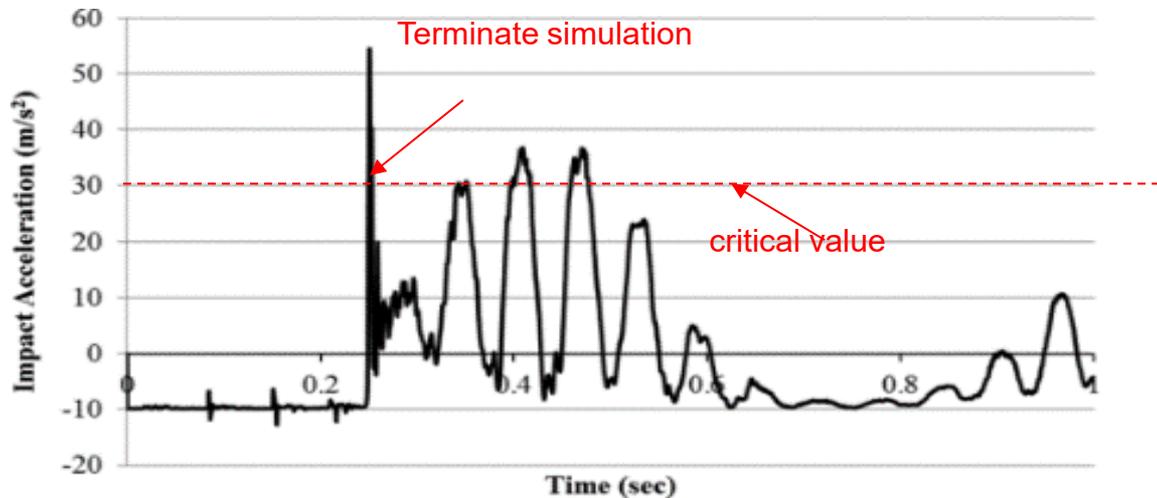
- Probabilistic SVM, Random Forest Classifier



Other Applications & Enhancements

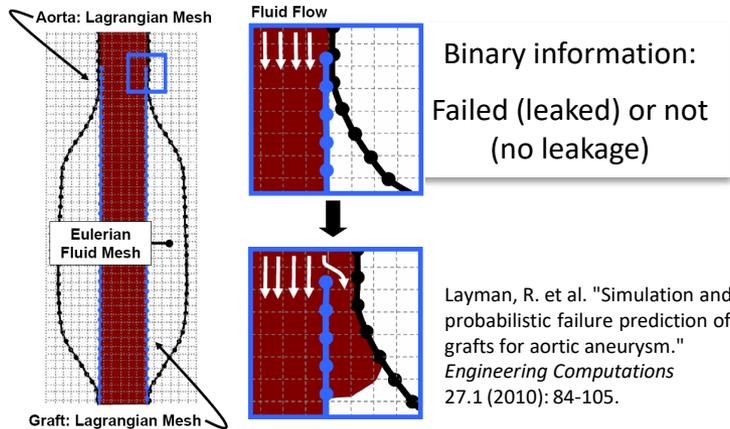
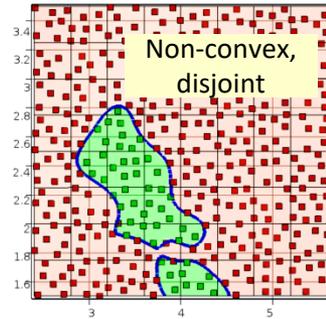
Adaptive simulation time reduction

Check failure criteria during simulation



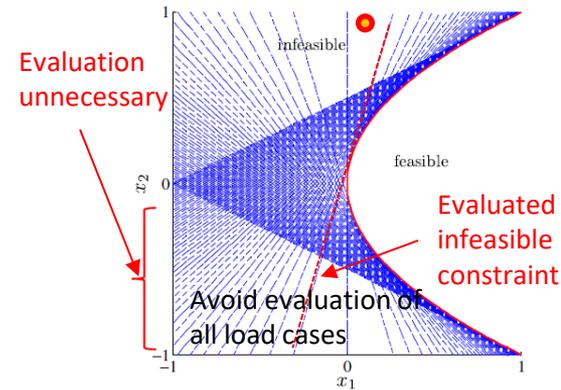
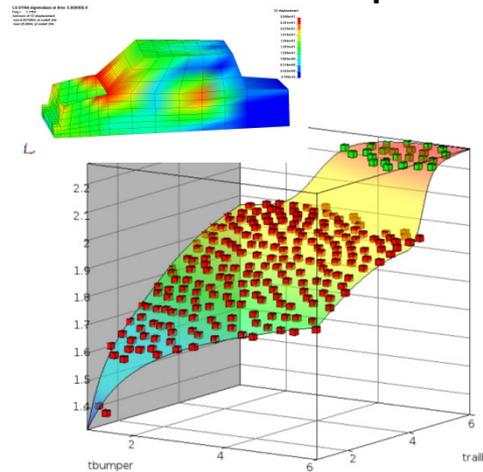
Summary

- Classifier-based constraint definition method in LS-OPT 6.0
- Support Vector Machines used for classification
- Benefits shown for binary/discontinuous response & MDA/MDO

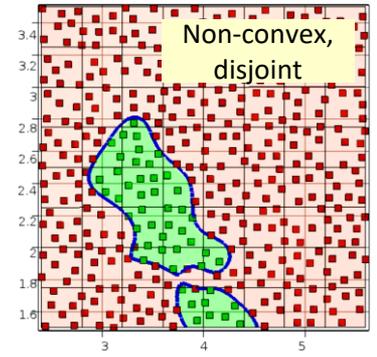
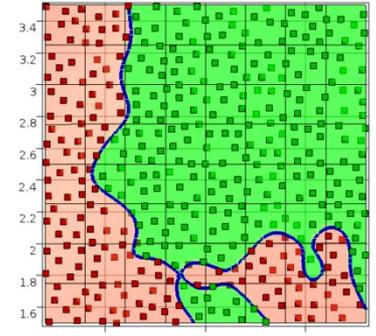
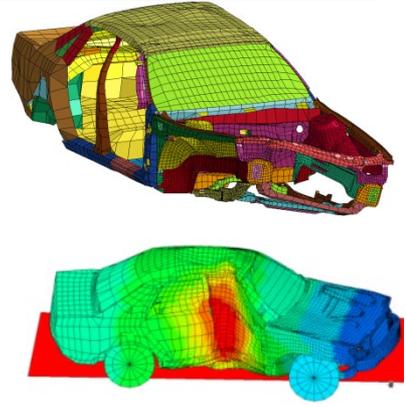
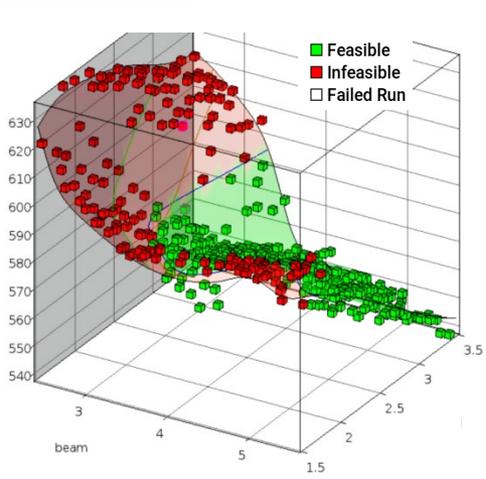


Binary information:
Failed (leaked) or not
(no leakage)

Layman, R. et al. "Simulation and probabilistic failure prediction of grafts for aortic aneurysm." *Engineering Computations* 27.1 (2010): 84-105.



- Series/parallel or mixed system constraints can be defined
- Classifiers can be used for optimization or for reliability



THANK YOU!

